

HARDSCAPES FOR  
*Easy Living* Volume 12



 EAGLE BAY®



## *Hardscapes for Easy Living™*

As a family-owned business, Eagle Bay operates on a unique set of values. Trust means everything to us, and we earn it by offering the finest products and services. We understand that we're not just making hardscape products, we're creating peace of mind.

 EAGLE BAY®

*eaglebayproducts.com*







**8**

**PAVERS—SINGLES**



**20**

**PAVERS—SETS**



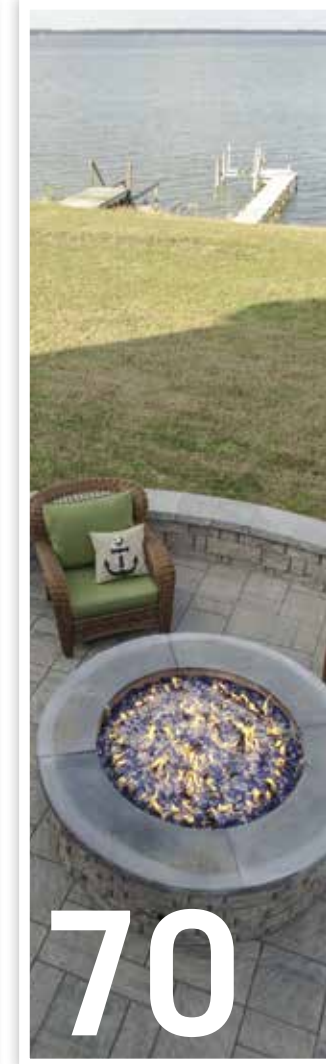
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# *Hardscapes for Easy Living*





Pavers add visual interest, function and substance to any outdoor landscape. They enhance both intimate and extravagant areas, complement traditional and modern aesthetics and serve small and large budgets. In this issue, Eagle Bay presents three distinct paver designs so you can easily choose a paver with the finish and pattern that best matches your unique style.

# PAVERS

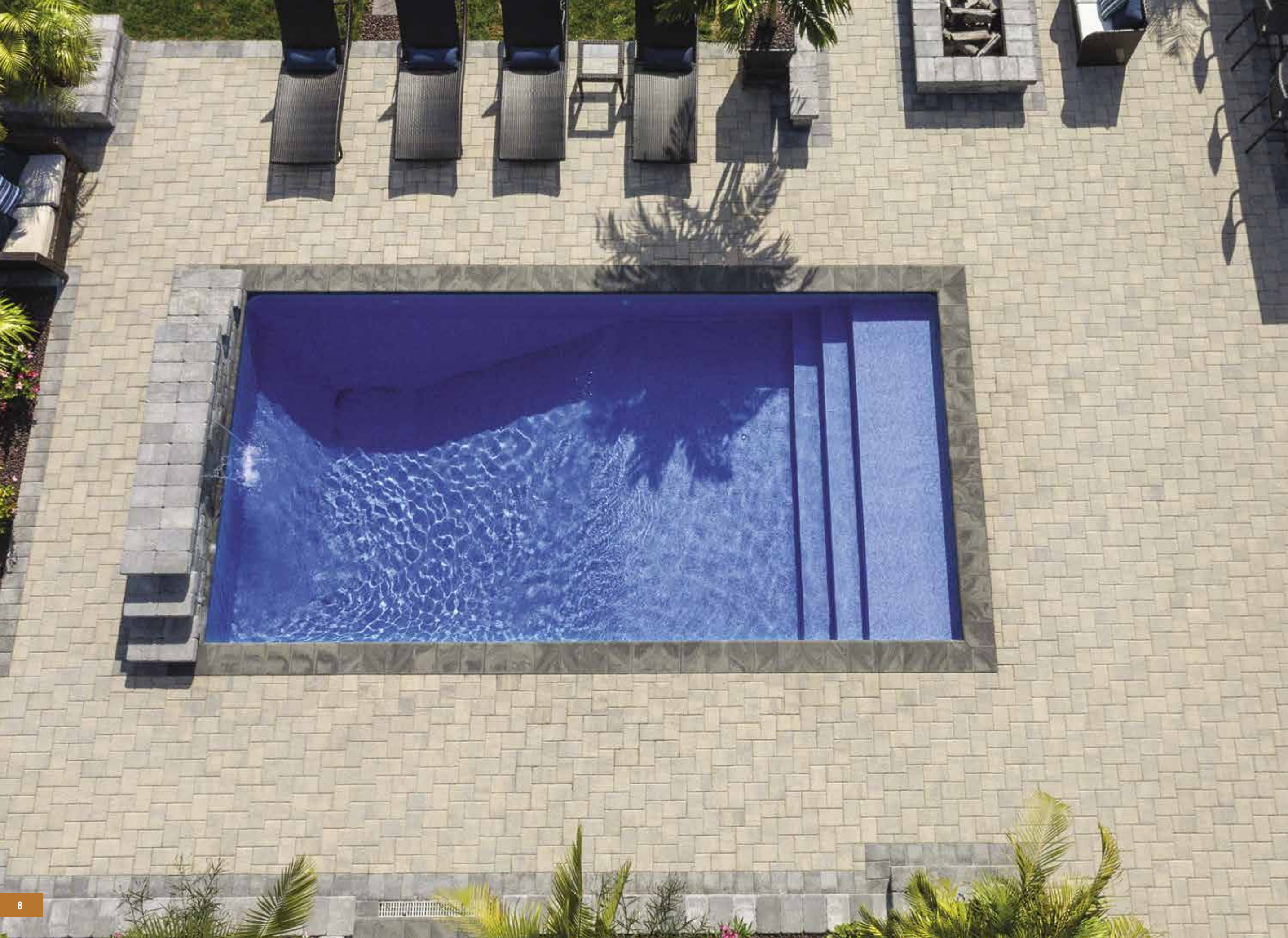


*“When choosing colors, Eagle Bay had so many beautiful options. Our new patio blends seamlessly between our home and backyard.”*

— NICOLE & DAVE UNICE







Our single-piece designs include our most popular shaped pavers in a variety of textures and colors.

LEFT: CottageStone Textured, Blue Ridge Color; CopingStone, Chesapeake Color; Custom Dublin™ Fire Pit, Chesapeake Color; Custom Dublin™ Water Feature, Chesapeake Color

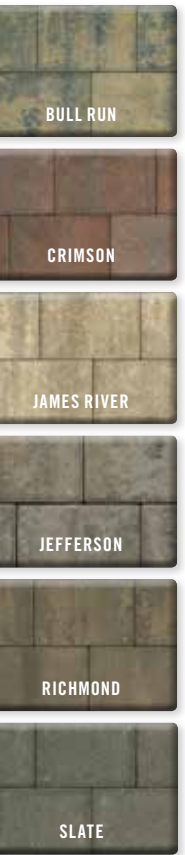
*Singles*





*BrikStone*  
CHAMFERED

Versatile in color and application, BrikStone Chamfered has become the top choice of many designers. This single stone, featuring beveled edges, can create classic patterns such as basket weave, running bond and herringbone.



ABOVE: BrikStone Chamfered, James River; CopingStone, Richmond Color

BELOW: BrikStone Chamfered, Crimson Color; Chatham Natural, Lexington (Special Order Only)

LEFT: BrikStone Chamfered, James River Color





*BrikStone*  
FLAT COLONIAL

The distinct look of BrikStone Flat Colonial showcases a smooth surface and clean lines. Eagle Bay combines four complementary brick tones into one colonial color choice, making the design and installation process much easier.

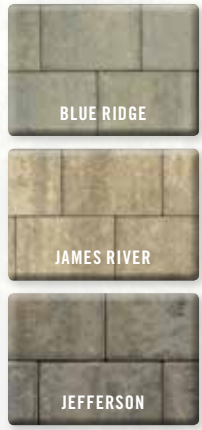
Available only in Colonial Color, as shown

ABOVE: BrikStone Flat Colonial; Chatham Natural, Nova Color (Special Order); CopingStone, Chesapeake Color; Landscape Step, Gray Color; Sitting Wall: Highland Stone® Freestanding & Retaining, Bull Run Color

BELOW: BrikStone Flat Colonial; Curbstone, Chesapeake Color

RIGHT: BrikStone Flat Colonial; Dublin™ Freestanding, Chesapeake Color; Custom Dublin™ Traditional Fireplace, Chesapeake Color





# CottageStone ANTIQUED

CottageStone Antiqued is available in 6" x 6" and 6" x 9" shapes. The two sizes can work alone or together, and with the pavers' antiqued finish, your new hardscape will have the allure of timeworn stones.



ABOVE: CottageStone Antiqued, Blue Ridge Color; Sitting Wall: Highland Stone® Freestanding, Blue Ridge Color; Highland Stone® XL™ Cap, Blue Ridge Color  
LEFT: CottageStone Antiqued, James River Color; Wall: Diamond® 10DS Retaining, James River Color; Wall Cap: Highland Stone® XL™ Cap, James River Color

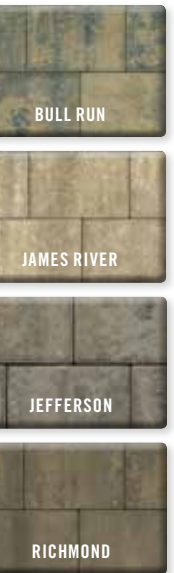




# CottageStone

## CHAMFERED

Modeled after brownstone squares and rectangles, CottageStone Chamfered is crafted in 6" x 6" and 6" x 9" shapes. The beveled edges add dimension and maturity to your project and give it a Georgetown elegance.



TOP: CottageStone Chamfered, James River Color; Highland Stone® Column Unit, James River Color; Highland Stone® XL™ Cap; James River Color

BOTTOM: CottageStone Chamfered, James River Color

LEFT: CottageStone Chamfered, Jefferson Color; CopingStone, Jefferson Color; Wall: Dublin™ Freestanding, Chesapeake Color



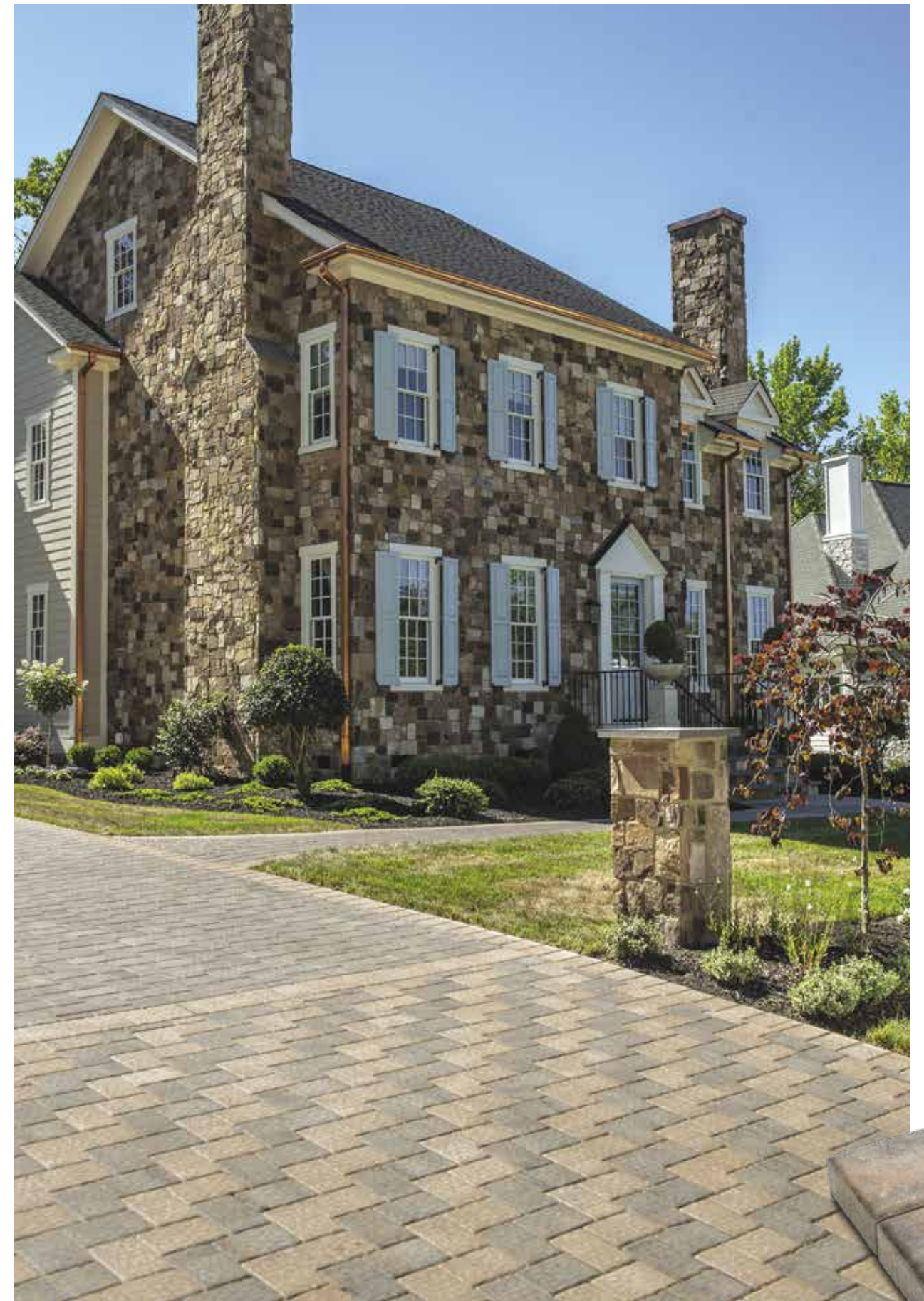




# CottageStone

TEXTURED

Available in either a 6" x 6" square or a 6" x 9" rectangle, CottageStone Textured offers a multitude of hardscape pattern opportunities. With its dimpled-face finish, CottageStone Textured will make your final design convey craftsmanship and perfect imperfections.



- BLUE RIDGE
- BULL RUN
- CHESAPEAKE
- JAMES RIVER
- JEFFERSON
- MOCHA\*
- POTOMAC
- RICHMOND
- SAHARA\*
- SLATE\*

\*6" x 9" only



ABOVE: CottageStone Textured, James River Color; CottageStone Textured, Jefferson Color

LEFT: CottageStone Textured, Blue Ridge Color; CopingStone, Chesapeake Color; Custom Dublin™ Water Feature, Chesapeake Color; Column: Dublin™ Freestanding, Chesapeake Color





Our multiple-piece designs offer a number of sets featuring pavers in different sizes. This allows for many different looks and patterns to add variety and visual appeal to your hardscape project.

Chatham Natural & XL, Bull Run Color; BrikStone Chamfered, Crimson Color; Chatham Natural, Lexington Color (Special Order)

*Sets*





BULL RUN



JAMES RIVER



JEFFERSON



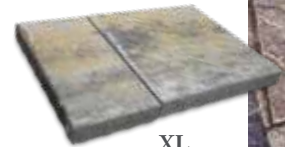
POTOMAC



RICHMOND



NATURAL



XL

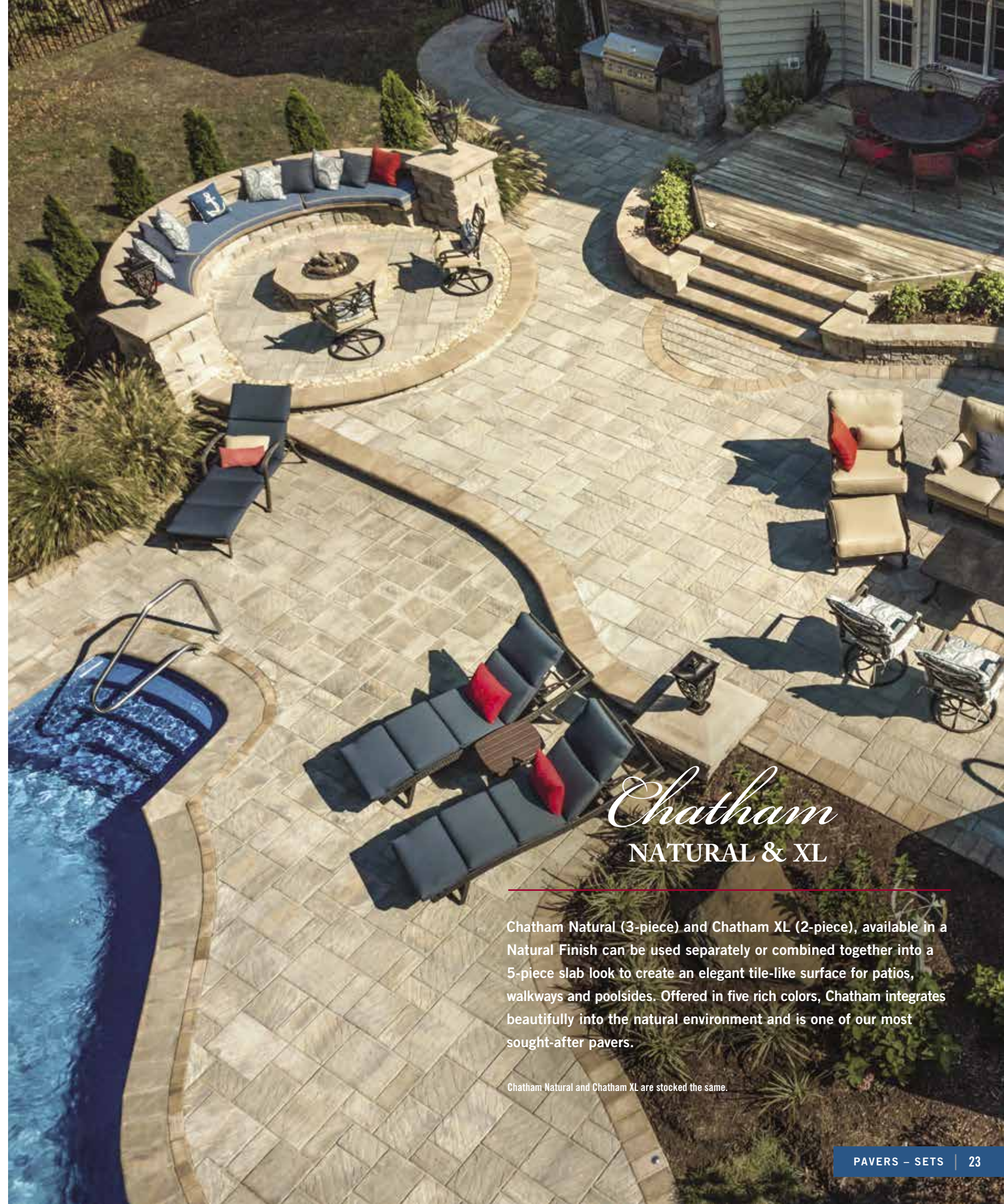


NATURAL & XL TOGETHER



ABOVE: Chatham Natural, Potomac Color; CottageStone Textured, Chesapeake Color; Wall: SteepleCrest, James River Color; Cap: SteepleCrest Cap, Chesapeake Color; Fire Pit: Dublin™ Round Fire Pit, James River Color; Fire Pit Cap: SteepleCrest Cap, Chesapeake Color

RIGHT: Chatham Natural, Jefferson Color; BrikStone Chamfered, Richmond Color; CottageStone Textured, Richmond Color; CopingStone, Jefferson Color; Sitting Wall: Highland Stone® Freestanding, Jefferson Color; Highland Stone® XL™ Cap, Jefferson Color; Highland Stone® Column Unit Kit, Jefferson Color; 32 x 32 Light Top Rock Face Cap; Custom Round Highland Stone® Fire Pit, Jefferson Color



# Chatham

## NATURAL & XL

Chatham Natural (3-piece) and Chatham XL (2-piece), available in a Natural Finish can be used separately or combined together into a 5-piece slab look to create an elegant tile-like surface for patios, walkways and poolsides. Offered in five rich colors, Chatham integrates beautifully into the natural environment and is one of our most sought-after pavers.

Chatham Natural and Chatham XL are stocked the same.



# EpicStone

## COBBLED

Strong, large and designed to hold weight, this three-piece modular paver makes a powerful statement. Its durability, coupled with the distressed face and edges give it a look of craftsmanship and age-old beauty.

AVAILABLE ONLY IN CHESAPEAKE COLOR, AS SHOWN



ABOVE: EpicStone Cobbled, Chesapeake Color; CurbStone, Chesapeake Color

RIGHT: EpicStone Cobbled, Chesapeake Color; CurbStone, Chesapeake Color; Landscape Step, Gray Color







BLUE RIDGE



JAMES RIVER



JEFFERSON

# KingsLand ANTIQUED

KingsLand Antiqued feels as though it was laid by hand in another era. The three-piece modular system is intentionally aged around the edges to create a hardscape that appears to have withstood the test of time.



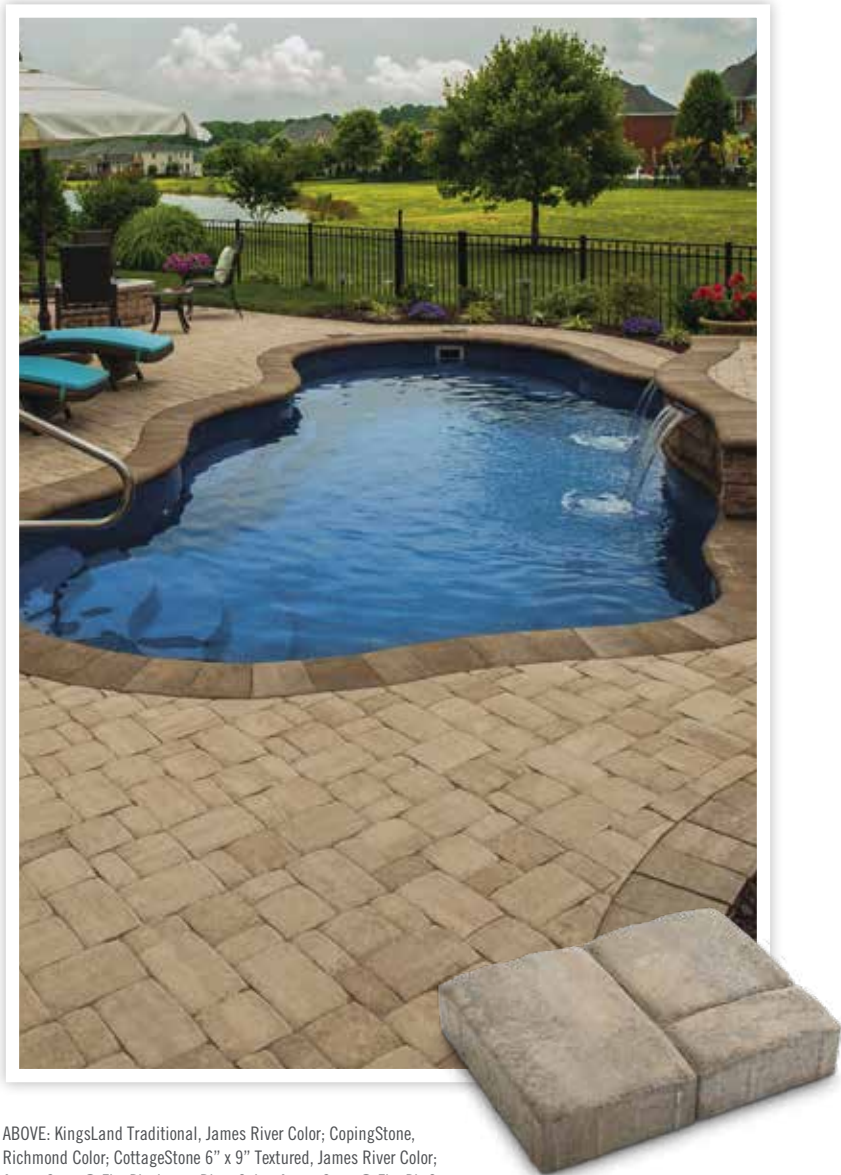
ABOVE: KingsLand Antiqued, Richmond Color (Special Order)

LEFT: KingsLand Antiqued, Blue Ridge Color; CottageStone Textured, Slate Color; Wall: Highland Stone® Freestanding, Blue Ridge Color; Dublin™ Freestanding, Chesapeake Color; Wall Cap: HighlandStone® XL™ Cap, Blue Ridge Color; Column: Dublin™ Freestanding, Chesapeake Color; Column Cap: 32 x 32 Flat Rock Face Cap, Gray Color; Custom Dublin™ Traditional Fireplace, Chesapeake Color



# *KingsLand* TRADITIONAL

This three-piece modular system is ideal for high-traffic areas, yet maintains charm and warmth with its rounded edges. The pattern possibilities are endless, and designers will often contrast colors to create dynamic curb appeal.



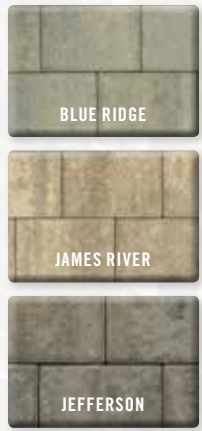
ABOVE: KingsLand Traditional, James River Color; CopingStone, Richmond Color; CottageStone 6" x 9" Textured, James River Color; Aspen Stone® Fire Pit, James River Color; Aspen Stone® Fire Pit Cap, Brown Color

RIGHT: KingsLand Traditional, James River Color; HighlandStone® XL™ Cap, James River Color



- BLUE RIDGE
- BULL RUN
- JAMES RIVER
- JEFFERSON
- POTOMAC
- RICHMOND





# GrandCay COBBLED

Exciting and varied in design, this five-piece system is cobbled to feel historic and lived-on. There are several colors to choose from and endless design possibilities for your patio, pool deck, driveway and more.



ABOVE: GrandCay Cobbled, Jefferson Color; HighlandStone® Retaining, Jefferson Color; HighlandStone® Column Unit Kit, Jefferson Color; 32 x 32 Flat Top Rock Face, Gray Color

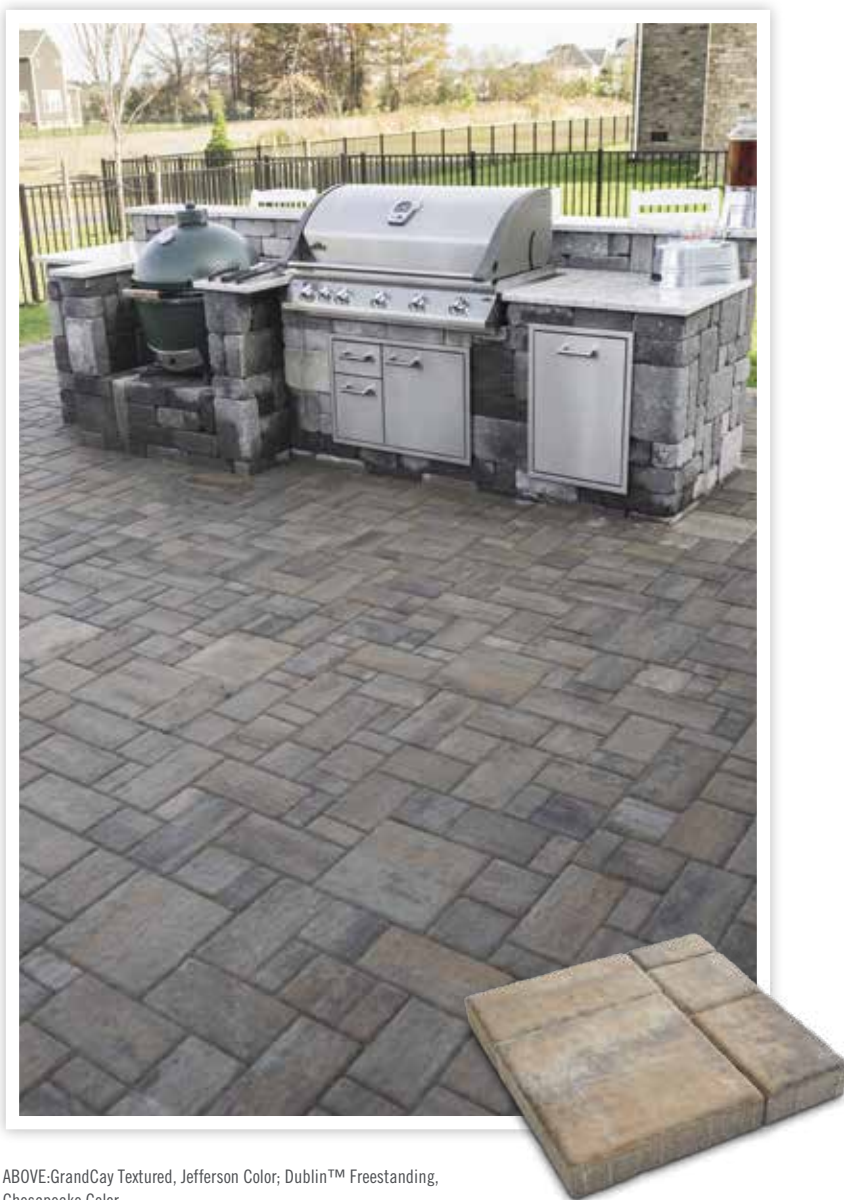
LEFT: GrandCay Cobbled, James River Color; CottageStone Antiqued, James River Color; CottageStone Antiqued, Richmond Color (Special Order); HighlandStone® Freestanding, Richmond Color





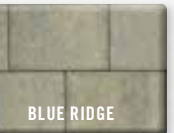
# GrandCay TEXTURED

Bring style to your poolside, patio or driveway with GrandCay's popular five-piece paver system. The textured finish will give your project dimension, and the variety of paver colors available can lead to bold and interesting patterns.



ABOVE: GrandCay Textured, Jefferson Color; Dublin™ Freestanding, Chesapeake Color

RIGHT: GrandCay Textured, Potomac Color (Special Order); CircleStone Textured, Richmond Color



BLUE RIDGE



BULL RUN



JAMES RIVER



JEFFERSON



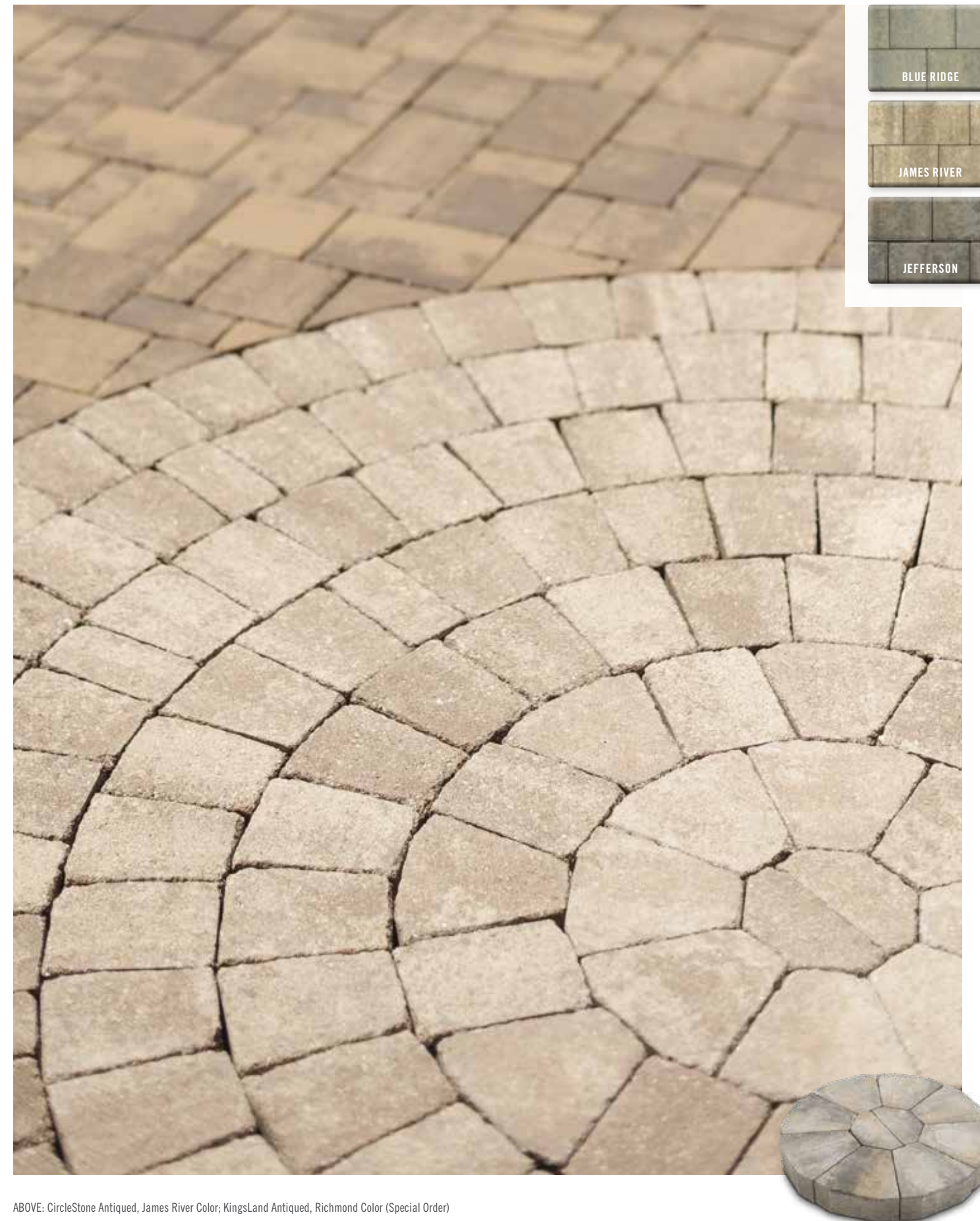
RICHMOND



# CircleStone

## ANTIQUED

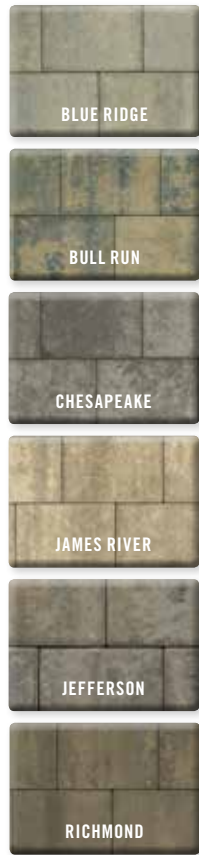
CircleStone Antiqued has been treated to provide your hardscape design with a vintage quality. This five-piece system complements almost any project by creating a focal point for gathering areas.



ABOVE: CircleStone Antiqued, James River Color; KingsLand Antiqued, Richmond Color (Special Order)

LEFT: CircleStone Antiqued, James River Color; CottageStone Antiqued, Slate Color (Special Order); KingsLand Traditional, Blue Ridge Color





ABOVE: CircleStone Textured, Jefferson Color; CottageStone Textured, Jefferson Color  
 RIGHT: CircleStone Textured, Jefferson Color; CottageStone Textured, Richmond Color



*CircleStone*  
 TEXTURED

CircleStone Textured is a five-piece paver system, available in numerous colors, that complements Eagle Bay's entire product line. Use it to provide intimate and unique focal areas for both large and small spaces.





Our permeable line will satisfy your design aesthetics while limiting your ecological footprint. These Eagle Bay pavers significantly filter contaminants and reduce runoff. We are proud to say this is a win-win for the homeowner and our natural landscape.

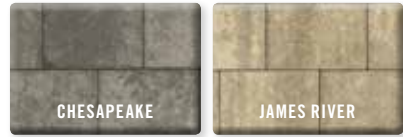
EcoBay II, Blue Ridge Color (Special Order)

Permeables



# EcoBay II

With their traditional shape, EcoBay II permeable pavers can fit nearly any design. Unlike traditional stone or pavers, this two-piece system will effectively reduce the amount of runoff that can pollute our streams, lakes and rivers.



ABOVE: EcoBay II, Blue Ridge Color (Special Order)

RIGHT: EcoBay II, James River Color; CottageStone Textured, James River Color







## *TurfStone*

TurfStone can be a visual feature in your hardscape or serve a more functional role. It has a honeycomb shape that can be filled with gravel or grass. This allows rainwater to filter through slowly and evenly, resulting in the remediation and stabilization of soil erosion.

Available only in Gray Color, as shown.





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*“The decision to go with Eagle Bay was a no brainer. Their materials are top quality, the color and design choices were abundant, and it was hard to find a better value with other hardscape material providers. We are so happy we went with Eagle Bay.”* — KEN & EMILY GARCIA





Eagle Bay walls add structure, protection and decoration to your hardscape. Our products are tested for strength and durability, and we have perfected a collection of color blends so you don't have to compromise on style. Columns and caps are available for each wall unit.

# WALLS





## *Brisa*<sup>®</sup> FREESTANDING

Get the random look of natural stone with our new Brisa<sup>®</sup> 6" multipiece freestanding wall system. Ideal for curved or straight uses, the wall offers beauty, simplicity and design flexibility for fire pits, flower beds, garden planters and walls, raised patios, outdoor kitchens, seating walls, and more!

Available only in Jefferson Color, as shown.

Pavers: Chatham Natural, Potomac Color; CopingStone, Richmond Color







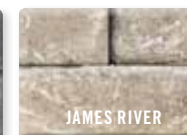
# Dublin™

## FREESTANDING

Our Dublin™ Freestanding Wall System mimics centuries-old boundary walls found throughout Dublin, Ireland. These tumbled stones add charm to any hardscape project. The same single unit is used for the wall, column and caps, making estimation and assembly a snap.



CHESAPEAKE



JAMES RIVER

ABOVE: Wall: Dublin™ Freestanding, Chesapeake & James River Color; CottageStone Textured, James River Color

LEFT: Wall: Dublin™ Freestanding, Chesapeake Color

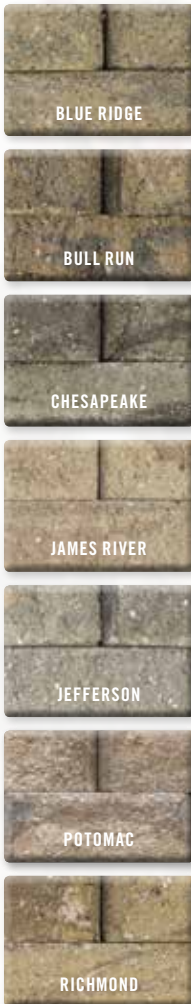


# Highland Stone® FREESTANDING

Each piece of the Highland Stone® Freestanding Wall System features a rough finish, giving wall projects up to three feet high a secure and natural feel. Stones are available in a variety of widths (see pages 108-109).



ABOVE: KingsLand Antiqued, Blue Ridge Color; Sitting Wall: Highland Stone® Freestanding, Blue Ridge Color; Sitting Wall Accent: Dublin™ Freestanding, Chesapeake Color; Wall Cap: Highland Stone® XL™ Cap, Bull Run Color; Column: Dublin™ Freestanding, Chesapeake Color; Column Cap: 32 x 32 Flat Rock Face Cap, Gray Color  
RIGHT: Sitting Wall: Highland Stone® Freestanding, Bull Run Color; Highland Stone® XL™ Cap, Bull Run Color





# SteepleCrest

## FREESTANDING

The SteepleCrest wall design is inspired by the warm, rustic aesthetic of a horse farm boundary wall. Similar to Dublin™ Freestanding, these tumbled stones add a historic charm to your hardscape project but offer three block sizes, providing a more natural look. SteepleCrest also offers a cap option that's perfect for adding a seating ledge.

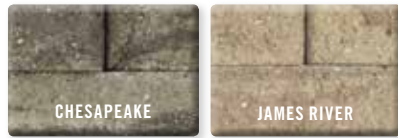


SteepleCrest Freestanding, James River Color, SteepleCrest Cap, James River Color, Fire Pit, Custom SteepleCrest Freestanding, James River Color with Highland Stone® Fire Pit Ring Cap, Brown Color, KingStand Traditional, James River Color, CottageStone Textured, Richmond Color



# Aspen Stone® RETAINING

Aspen Stone® retaining walls are lightweight and easy to handle, perfect for smaller spaces and patio or garden walls. The rough-hewn texture, available in two colors, is visible on one side and works for projects up to two feet high.



ABOVE: Aspen Stone® Retaining, James River Color; Aspen Stone® Cap, James River Color  
RIGHT: Aspen Stone® Retaining, James River Color; Aspen Stone® Cap, James River Color





# Brisa<sup>®</sup>

## RETAINING

Inspired by split limestone, the new Brisa<sup>®</sup> 6" multipiece retaining wall system is an attractive alternative to traditional retaining wall blocks. Its elegant design, which gives the look of hand-carved natural stone, provides remarkable versatility for projects such as curved or straight walls, steps and terraced walls.



Available only in Jefferson Color, as shown.



Wall: Brisa<sup>®</sup> Retaining, Jefferson Color; Brisa<sup>®</sup> Freestanding, Jefferson Color; Coping Stone, Richmond Color; Chatham Natural Potomac Color





BLUE RIDGE



BULL RUN



CHESAPEAKE



JAMES RIVER



JEFFERSON

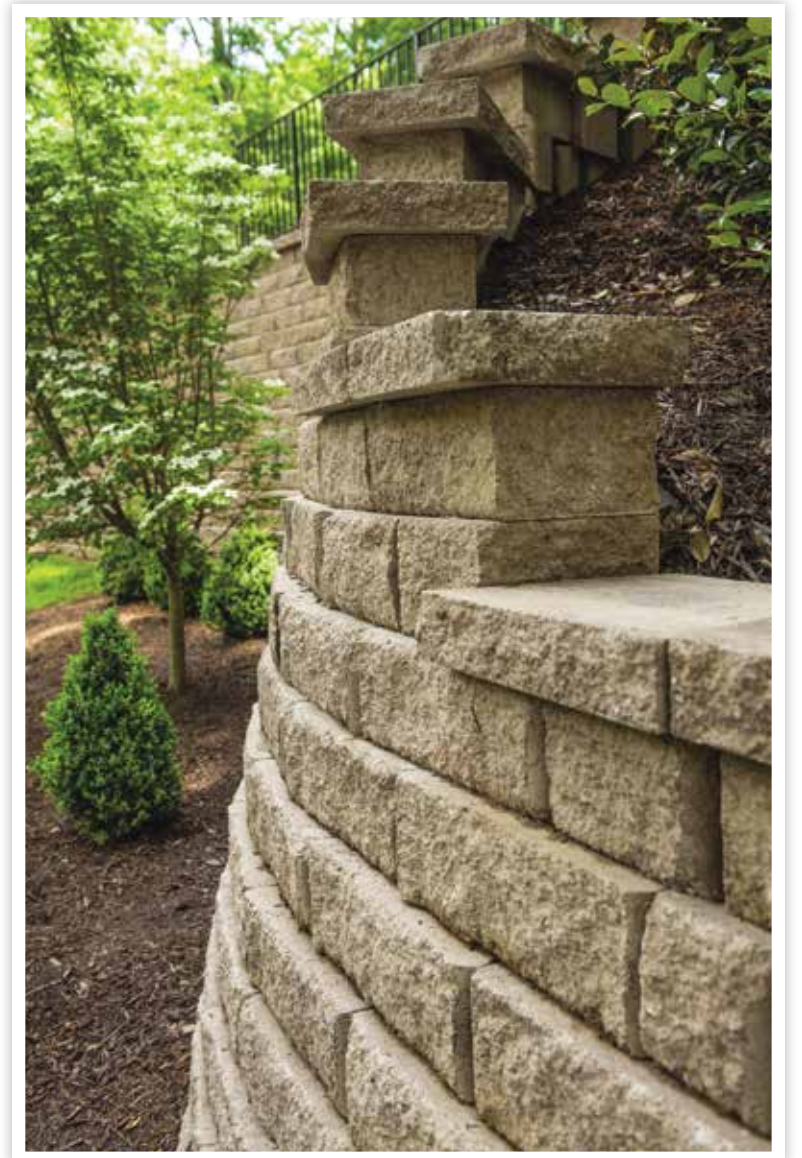


RICHMOND



# Diamond® 10DS RETAINING

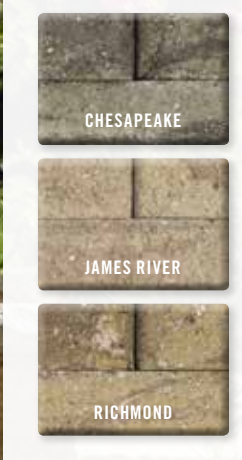
The Diamond® 10DS Retaining Wall System is the perfect choice when your project calls for classic, clean lines. It has a rear-lip locator that works exceptionally well for raised patios, walls, terraces and grades. Choose a straight edge or curved design with this flexible block.



Diamond® 10DS Retaining, James River Color; HighlandStone® XL™ Cap, James River Color







# *Diamond Pro* STONE CUT® RETAINING

With their proven strength and a natural-stone appearance, the Diamond Pro Stone Cut® Retaining Wall System is the perfect choice for larger-scale projects.

DiamondPro Stone Cut®, James River Color; Highland Stone® XL™ Cap, Chesapeake Color; Stairs: CopingStone, Chesapeake Color; Patio: Chatham Natural, Richmond Color; Wall Cap: 32 x 32 Flat Rock Face Cap, Gray Color







BLUE RIDGE



BULL RUN



CHESAPEAKE



JAMES RIVER



JEFFERSON



RICHMOND



# Highland Stone® RETAINING

The Highland Stone® Wall System is Eagle Bay's most popular retaining wall for projects up to four feet high. The rough finish, visible on one side, blends into its surroundings. Blend multiple widths to give a more natural feel (see pages 108-109).



ABOVE: Wall: Highland Stone® Retaining, Blue Ridge Color; Sitting Wall: Highland Stone® Freestanding, Blue Ridge Color; Highland Stone® Column Unit Kit, Blue Ridge Color; Column Cap: 32 x 32 Flat Rock Face, Gray Color; CottageStone Textured, Blue Ridge Color; CopingStone, Chesapeake Color; Custom Highland Stone® Fire Pit, Blue Ridge Color, Highland Stone® Fire Pit Ring Cap, Gray Color

LEFT: Wall: Highland Stone® Retaining, Richmond Color; Highland Stone® Column Unit Kit, Richmond Color; Column Cap: 32 x 32 Peaked Rock Face Cap, Brown Color; Highland Stone® XL™ Cap, Richmond Color

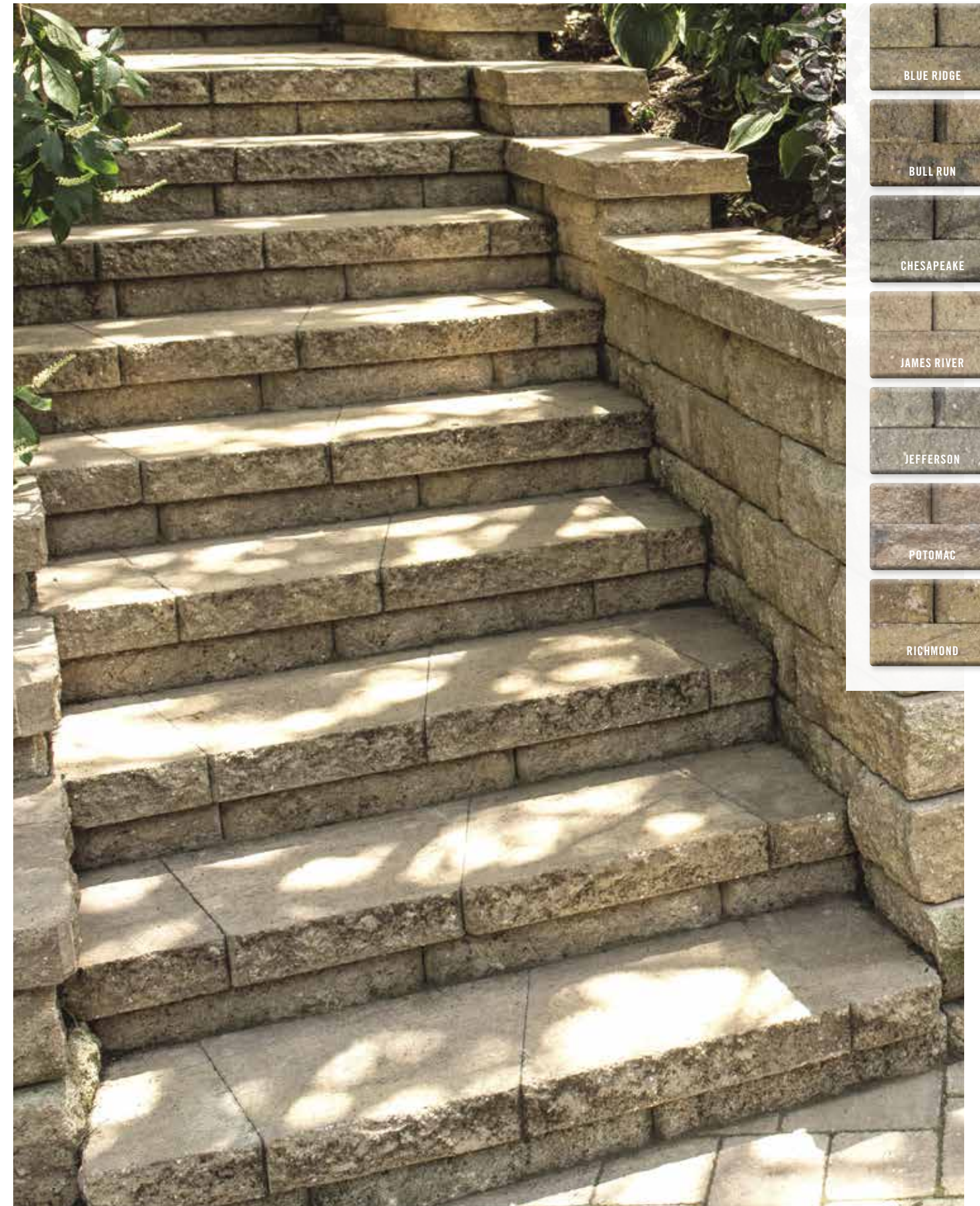




# Highland Stone®

## XL™ CAP

Our Highland Stone® XL™ Wall Cap features a tapered shape, and both sides are rough-hewn for a natural look. This versatile piece is perfect for a wall cap, stair or sitting ledge, and it's available in seven colors.



- BLUE RIDGE
- BULL RUN
- CHESAPEAKE
- JAMES RIVER
- JEFFERSON
- POTOMAC
- RICHMOND

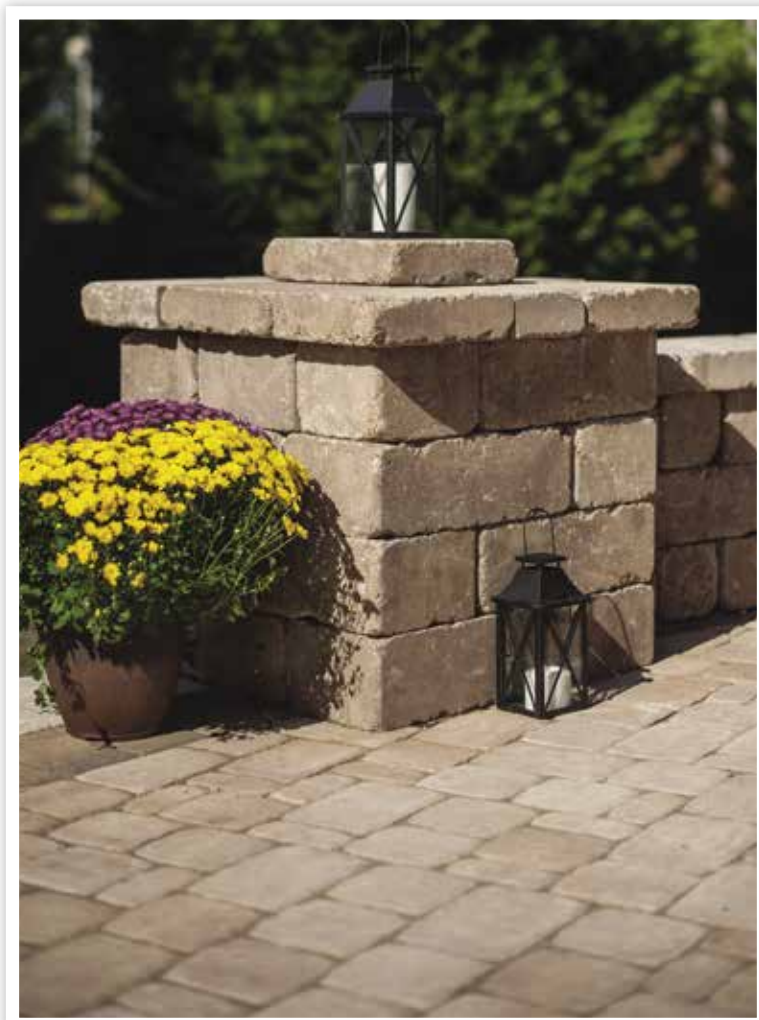
ABOVE: Diamond® 10DS Retaining, James River Color; Wall Cap: Highland Stone® XL™, James River Color

LEFT: Highland Stone® XL™ Cap, Blue Ridge Color; Custom Aspen Stone® Fire Pit, Blue Ridge Color; Aspen Stone® Cap, Blue Ridge Color (Special Order); CottageStone Textured, Blue Ridge Color



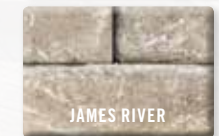
# SteepleCrest WALL CAP

With a tumbled finish, the SteepleCrest Cap is designed to complement the SteepleCrest or Dublin™ Freestanding Wall Systems. It's versatility is ideal for sitting ledges, stairs, fire pit caps and more.



ABOVE: SteepleCrest Freestanding, James River Color; SteepleCrest Cap, James River Color; Pavers: KingsLand Traditional, James River Color; CottageStone Textured, Richmond Color

RIGHT: Chatham Natural, Potomac Color; CottageStone Textured, Chesapeake Color; Garden Border: Dublin™ Freestanding, James River Color; Wall: SteepleCrest, James River Color; Cap: SteepleCrest Cap, Chesapeake Color; Fire Pit: Dublin™ Round Fire Pit, James River Color; Fire Pit Cap: SteepleCrest Cap, Chesapeake Color





# WATER & FIRE FEATURES

Customizing your outdoor space is easy with Eagle Bay Water Features, Fire Pit Kits and Fireplaces. Extend and enhance your outdoor entertaining season with these simple-to-install additions while creating a patio designed to your tastes.





CHESAPEAKE



JAMES RIVER

Capping shown below, is in contrast to kit color.



# Dublin™ WATER FEATURE KIT

Add tranquility to your outdoor living space with Eagle Bay's new Water Feature Kit. Available in Color-Changing or Stainless Spillway, our Water Feature can be used as a focal piece for your design or as an accent in a larger outdoor living space. The kit includes everything you'll need and the size and weight of the block make installation easy, even for DIY'ers.

Capping shown here is in contrast to kit color.



Dublin™ Water Feature, Chesapeake Color; CottageStone Textured, Sahara Color; Chatham Natural, Jefferson Color

*Use Dublin™ Water Feature Kit to build a custom water feature in any size.*



# Aspen Stone® FIRE PIT KIT

The rough-hewn texture of Aspen Stone® adds natural charm to any outdoor space. This easy-to-assemble kit comes prepackaged with Aspen Stone® blocks, a log support grille, a spark screen and a spark screen tool.



## STANDARD ASPEN STONE® FIRE PIT KIT PACKAGE

Fire Pit Kit includes blocks, fire pit bowl, log support grille, spark screen and spark screen tool.

Diameter Inside: 28"; Diameter Outside: 43"; Height: 20"



Aspen Stone® Fire Pit Kit, James River Color; CottageStone Textured, Blue Ridge Color

## ASPEN STONE® FIRE PIT RING CAP (sold separately)

Complete your custom-built fire pit with our three-piece ring cap.

RIGHT: Aspen Stone® Fire Pit Kit, Chesapeake Color; Aspen Fire Pit Ring Cap- Gray Color (sold separately); Pavers: CircleStone Textured, Jefferson Color



LEFT: Aspen Stone® Fire Pit Kit, James River Color; Aspen Stone® Fire Pit Ring Cap, Brown Color; Custom Gas Insert; KingsLand Traditional, Richmond Color



# Dublin™

## ROUND FIRE PIT KIT

Extend and enhance your outdoor entertaining season with our Dublin™ Round Fire Pit Kit. With a tumbled finish, it works with all styles—whether you are adding to an existing setup or starting anew. This easy-to-build kit includes everything you'll need to build a beautiful freestanding fire pit, and the size and weight make installation easy, even for DIY-ers. Conveniently shipped on one pallet, our fire pits can be used to burn wood or be fitted for natural gas and propane.

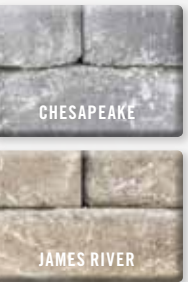


ABOVE: Dublin™ Round Fire Pit Kit, James River Color; Pavers: CottageStone Textured, James River Color; Wall: Dublin™ Freestanding, Chesapeake Color *NOTE: Dublin™ Fire Pit Ring Cap, not included in standard package. Cap may be purchased separately.*

RIGHT: Dublin™ Round Fire Pit Kit, James River Color; Fire Pit Cap: SteepleCrest Cap, Chesapeake Color; Pavers: Chatham Natural, Potomac Color; CottageStone Textured, Chesapeake Color; Wall: SteepleCrest, James River Color; Cap: SteepleCrest Cap, Chesapeake Color

*Use Dublin™ standard blocks to build a custom square fire pit in any size.*

See installation directions on page 118.



\*Gray & Brown Color Caps sold separately for Dublin™ Round.





# Highland Stone® FIRE PIT KIT

Our easy-to-build Fire Pit Kits create the perfect setting to enjoy a cool evening or a crisp fall day. Everything you'll need to build a beautiful freestanding fire pit is included. This kit comes in two of our most popular colors, James River and Jefferson, and is conveniently shipped on one pallet.



## STANDARD HIGHLAND STONE® FIRE PIT KIT PACKAGE *(shown left)*

Optional two-piece steel ring available upon request. Diameter Inside: 45"; Diameter Outside: 63"; Height: 23.125" (with cap)



Use CopingStone to personalize your fire pit. (Not included in kit).



JEFFERSON



WITH GRAY CAP



JAMES RIVER



WITH BROWN CAP

Highland Stone® Fire Pit Kit includes a matching ring cap. Non-matching ring cap may be purchased separately.



## HIGHLAND STONE® /DUBLIN™ FIRE PIT RING CAP (4 PC)

- Highland Stone® Fire Pit Kit includes Ring Caps
- Dublin™ Fire Pit Kit does not include Ring Caps



BROWN



GRAY

TOP: Custom Highland Stone® Fire Pit, Bull Run Color; CopingStone, Chesapeake Color; Chatham XL, Nova Color (Special Order)

ABOVE: Highland Stone® Fire Pit Kit, James River Color; Highland Stone® Fire Pit Ring Cap, Gray Color; Chatham Natural, Jefferson Color; Highland Stone® Freestanding Wall, Bull Run Color; Highland Stone® XL™ Cap, Bull Run Color

LEFT: Highland Stone® Fire Pit Kit, James River Color; Highland Stone® Fire Pit Ring Cap, Gray Color; GrandCay Textured, James River Color; Highland Stone® Column Unit Kit, James River Color; Sitting Wall: Highland Stone® Freestanding, James River Color; Highland Stone® XL™ Cap, James River Color; CopingStone, James River Color





CHESAPEAKE



JAMES RIVER



# Dublin™

## TRADITIONAL FIREPLACE KIT

Create a warm and inviting focal point for entertaining with our Dublin™ Traditional Fireplace Kit. The tumbled finish works with all styles and can be used either to burn wood or be fitted for natural gas and propane. This easy-to-build DIY kit includes everything you'll need to build your own outdoor fireplace!



### TRADITIONAL FIREPLACE KIT

The Traditional Fireplace kit is a great addition to any patio. The chimney pulls smoke up and away, leaving you with the warmth of a beautiful fire.

60" wide x 52" deep x 104" tall



### WOODBBOX

Use a Woodbox to store firewood, keeping it clean and dry, rounding out your custom fireplace installation.

44" wide x 40" deep x 43" tall



## OUTDOOR FIREPLACES

*available in flat & arched front options*



Pre-engineered for strength and virtually maintenance-free, these traditional fireplaces are modular and easily lend themselves to customization. They can be veneered with man-made or sliced stone. With a traditional fireplace look, this product includes a firebox, smoke chamber and two or three feet of solid chimney.

Hearth Width options  
30" 36" 42"

Dublin™ Traditional Fireplace Kit, Chesapeake Color; Dublin™ Woodbox, Chesapeake Color; Patio: GrandCay Textured, Jefferson Color; Border: CottageStone Textured, Chesapeake Color

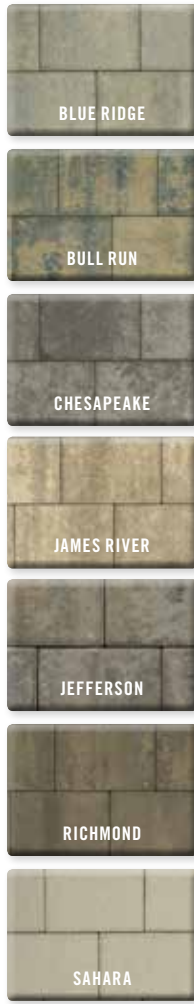




Your outdoor space will feel complete when all the details and finishing touches have been chosen and installed. CopingStones, caps, column units and steps are all available through Eagle Bay. We also provide suggestions for the best products to maintain and clean your hardscape so its beauty lasts for years.

# EXTRAS





ABOVE: DiamondPro® Stone Cut, James River Color; Wall Cap: 32 x 32 Flat Rock Face, Gray Color; Highland Stone® XL™ Cap, Chesapeake Color; Chatham Natural, Richmond Color; CopingStone, Chesapeake Color



## *CopingStone*

Eagle Bay CopingStones have soft, rounded edges and a flat surface, offering a stylish and comfortable finish for many projects, from walls to pools.

RIGHT: CopingStone, Jefferson Color; BrikStone Chamfered, Richmond Color; Chatham Natural, Jefferson Color



# CurbStone

Finish your walkway, driveway or flower bed borders with Eagle Bay CurbStone.



ABOVE & TOP: CurbStone, Chesapeake Color; EpicStone Cobbled, Chesapeake Color

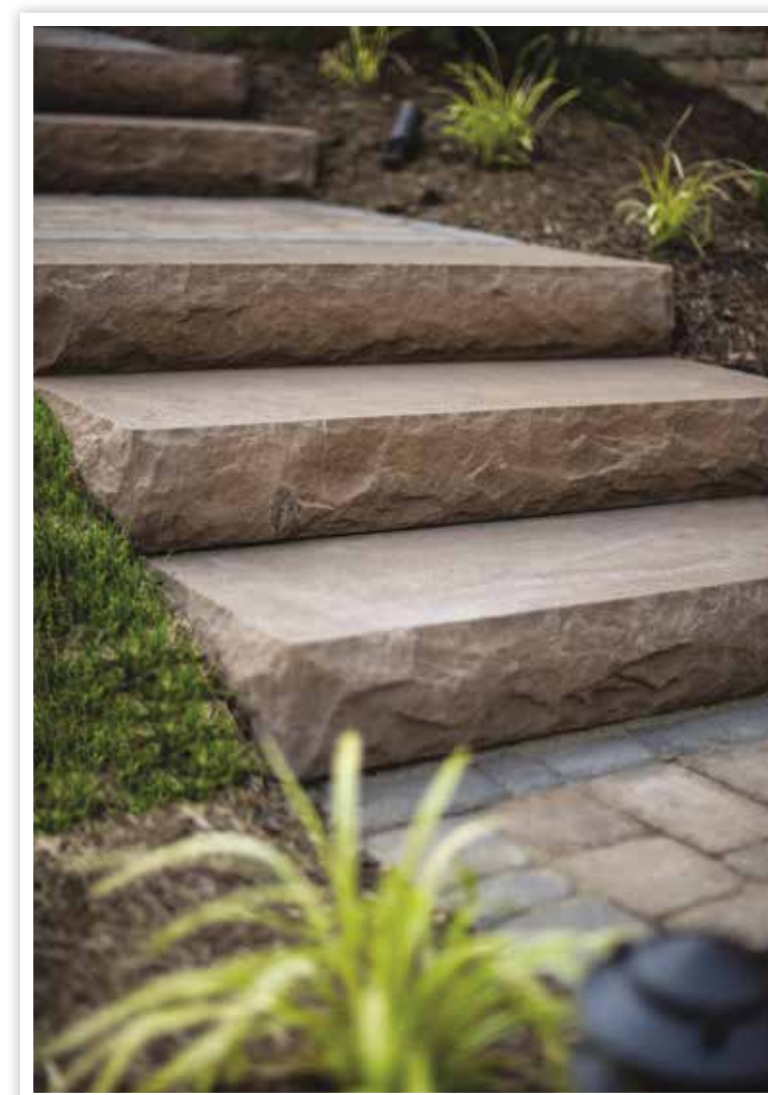
LEFT: CurbStone, James River Color; GrandCay Textured, James River Color; Highland Stone® Column Unit, James River Color; Peaked Rock Face Cap, Brown Color





## Landscape Step

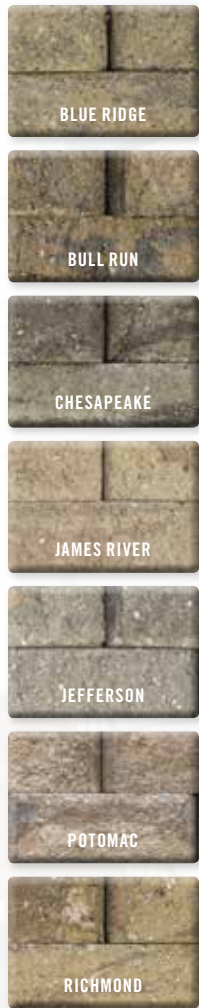
Provide an attractive transition to your landscape or patio with our 48" wide landscape step that works with most standard walkway widths.



ABOVE: Landscape Step, Brown Color

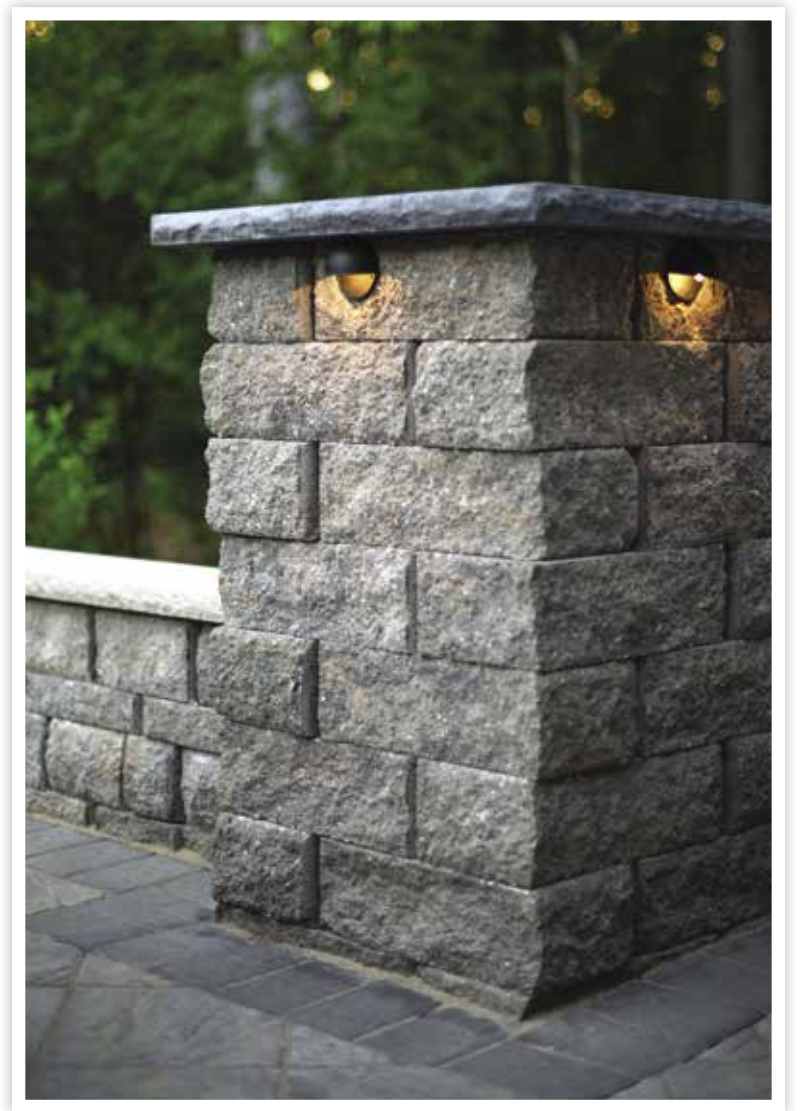
LEFT: Landscape Step, Gray Color; Walls: Highland Stone® Freestanding & Retaining, Bull Run Color; Wall Cap: CopingStone, Chesapeake Color; Pavers: Chatham Natural, Nova Color (Special Order); BrikStone Flat Colonial





# Highland Stone® COLUMN UNIT

Matching the Highland Stone® Wall collection with neutral tones and dramatic contouring, the Highland Stone® Column Unit is the perfect accent feature for walls and gated entrances. We offer a variety of caps to perfectly complement many different styles and aesthetics.



ABOVE: Highland Stone® Column Unit Kit, Jefferson Color; Column Cap: 32 x 32 Flat Rock Face, Gray Color; Chatham Natural, Jefferson Color; CottageStone Textured, Slate Color; Highland Stone® Freestanding, Jefferson Color  
LEFT: Highland Stone® Column Unit Kit, Jefferson Color; Column Cap: 32 x 32 Flat Rock Face, Gray Color; Wall: Highland Stone® Freestanding, Jefferson Color; Highland Stone® XL™ Cap, Jefferson Color



# Column Caps

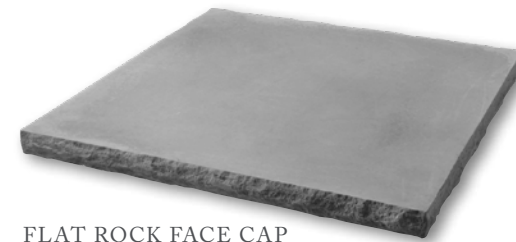
Choose the cap that matches your column unit perfectly. The small details can make a big difference in completing the look and feel of your outdoor space. Pick from our selection of caps to put the finishing touch on your hardscape project.



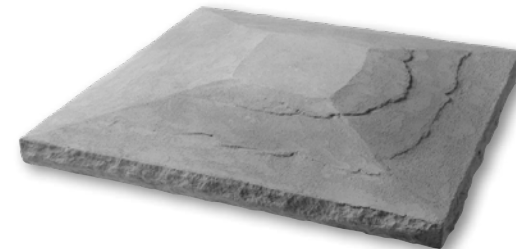
## ROCK FACE COLUMN CAPS 32" X 32"



PEAKED ROCK FACE CAP



FLAT ROCK FACE CAP



LIGHT TOP ROCK FACE CAP



## CAST STONE COLUMN CAPS 29" X 29"



CAST STONE CAP



CAST STONE CAP WITH HOLE



LEFT: Highland Stone® Column Unit Kit, Jefferson Color; Column Cap: 32 x 32 Light Top Rock Face Cap, Brown Color; Custom Highland Stone® Fire Pit, Jefferson Color; Fire Pit Cap: Highland Stone® XL™ Cap, Richmond Color; Chatham Natural, Jefferson Color; CopingStone, Richmond Color



# Care & Maintenance

Your patio or driveway will get a lot of use, but it doesn't have to show. Our lines of cleaners and accessories make it easy to remove oil, rust, tar, efflorescence and more. And if you want to keep your project looking great year after year, Eagle Bay has many high-quality, easy-to-use sealants. Choose from gloss or matte finishes to protect your hardscape against stains and make cleaning easier.

## HARDSCAPE CLEANER



**HD PAVER PREP EFFLORESCENCE CLEANER**  
Dislodges efflorescence and ground-in dirt.  
(1 GAL., 5 GAL.)



**PAINT TAR AND RUBBER REMOVER**  
Dissolves paint, tar or bitumen, rubber and chewing gum.  
(1 QT.)



**PAVER MAID KIT**  
1 QT. BOTTLE OF EACH  
Everything you need to brighten up your pavers and clean them thoroughly. Contains removers for oil and grease, organic stains, rust, paint, tar and rubber; brush included.



**PAVER RESTORER**  
Removes haze created by polymeric sands and dust from cutting.  
(1 GAL., 5 GAL.)



**RUST REMOVER**  
Removes stains caused by steel, rusted metal objects and fertilizers  
(1 QT.)



**PROFESSIONAL-GRADE OIL & GREASE REMOVER**  
Dislodges deeply set petroleum-based products, motor oil and hydraulic oil.  
(1 QT.)



**ORGANIC STAIN REMOVER**  
Effectively removes moss, mildew, dead leaves, wine, blood and non-greasy food stains.  
(25 OZ.)

## JOINTING SANDS



**NEXTGEL™**  
· Jointing Sand ideal for pavers for a fast and clean installation.  
· No dust, no haze, no waste.  
· False or wide joints from 1/16" to 4".  
· 20 Year Warranty  
(50 LB. BAG/56 BAGS PER PALLET)



Tan Granite

(Black & Ivory Colors available by special order. Ships in full pallet quantities only.)



**SMART SAND**  
· No haze, easy sweep, quick activation.  
· For paver joints from 1/16" to 1".  
· 15 Year Warranty  
(50 LB. BAG/56 BAGS PER PALLET)



Tan Granite



## HARDSCAPE WATER-BASED SEALERS



**Gloss finish paver protector WET LOOK [JSW]**  
**All In One – Sealer & Joint Stabilizer**  
· Enhances the color of pavers  
· Stabilizes sand or aggregate joints  
· Stain guard  
· For concrete pavers, aggregates & mulch and permeable systems  
(1 GAL., 5 GAL.)



**Matte finish paver protector NATURAL LOOK [IN]**  
**Penetrating Sealer**  
· Preserves the natural look of pavers  
· Ideal for slip-prone surfaces  
· Stain guard – repels contaminants  
· For concrete, clay & wet-cast pavers, poured concrete, natural stone  
(1 GAL., 5 GAL.)



**Colored finish protective sealants NULOOK® TINTED PROTECTOR [NL]**  
Colors pavers and comes in a choice of 4 rich colors.  
(1 GAL.)



**Semi-gloss finish paver protector SATIN LOOK [JS]**  
**All In One – Sealer & Joint Stabilizer**  
· Enhances the color of pavers  
· Stabilizes sand or aggregate joints  
· Stain guard  
· For concrete pavers, aggregates & mulch and permeable systems  
(1 GAL., 5 GAL.)



**Matte finish paver protector COLOR BOOST [CB]**  
**Penetrating Sealer**  
· Ideal for slip-prone surfaces · Stain guard – repels contaminants · For concrete pavers and natural stone · Enhances color of pavers  
(1 GAL., 5 GAL.)





# Care & Maintenance



## ACCESSORIES



### DRIBOND™ SYSTEM

DriBond™ is specially designed for the overlaying of pavers or natural stone over existing concrete.

DriBond™ is a polymer enhanced dry mud set. Once cured, Dribond™ veneers the paver to the concrete underneath at 6,850 PSI.

DriBond™ makes the installation of pavers possible for a fraction of the cost needed to tear out existing concrete and replace it with a traditional sand-set paver installation.

Simply screed Dribond™ out 3/8 of an inch thick using the Dribond™ screed tool, lay your pavers, wet set the border using Borderbond and finally water in the Dribond™ to activate.

(50 LB. BAG/56 BAGS PER PALLET)

### DRIBOND™ TOOL



### BORDERBOND

BorderBond is a ready-to-use liquid fortifier that mixes with DriBond to bond border pavers firmly to the concrete base.

(1.56 GAL.)



## ADHESIVES

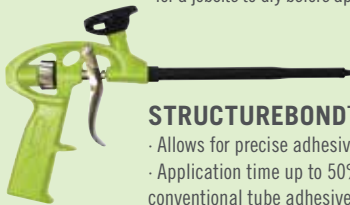


### STRUCTUREBOND™

StructureBond™ is an innovative super-strength foam adhesive that bonds a wide range of construction materials such as pavers, concrete, natural or synthetic stones, bricks, wood, plywood, composite materials, drywall, steel, aluminum, PVC, fiberglass and porcelain.

**Never waste glue again!** StructureBond™ is dispensed out on an easy to use gun; if you only use half a tube on a job, simply put it back into your truck and save it for the next job. One tube of StructureBond™ equals the amount of 5 tubes of normal adhesive. Its strength is unmatched, and the glue sets in only 8 minutes.

**Wet block? No problem!** A wet block will actually help StructureBond™ set up faster and stronger. No more waiting for a jobsite to dry before applying adhesive.



### STRUCTUREBOND™ GUN

- Allows for precise adhesive delivery.
- Application time up to 50% faster than conventional tube adhesive.



### RG+ CONCRETE ADHESIVE

Ultra adherent on dry, wet or frozen surfaces  
(10 FL OZ., 28 FL OZ.)



### EZ BASE SYSTEM

EZ Base is a revolutionary new way to install interlocking pavers. These easy to install high-density foam panels replace the need for a traditional compacted aggregate layer base system. With EZ Base, you save time, labor and money by saving up to 8 inches of excavation.

(10 PER BUNDLE/12 BUNDLES PER PALLET)

## BASE & EDGE RESTRAINTS



### 40-FOOT COIL EDGING

- Flexible and durable.
- Makes it easy to create aggressive curves.

6 COILS PER BOX  
(12 BOXES PER PALLET)  
(72 COILS PER PALLET)



### 8-FOOT EDGING

- Easy snap connection
- "Lobster Tail" design allows for double-spiking, eliminating risk of frost lift.

(10 PER BUNDLE/63 BUNDLES PER PALLET)

## HARDSCAPE CLEANERS



### EFFLO OFF (1 GAL.)



### SURECLEAN (1 GAL.)

## HARDSCAPE SEALANTS



### SB-1300 Matte Finish Joint Stabilizing Sealer. (1 GAL., 5 GAL.)



### SB-6000 Gloss Finish Joint Stabilizing Sealer. (1 GAL., 5 GAL.)



### SB-7700 Joint Stabilizing Sealer with Antifungal. (1 GAL., 5 GAL.)

## POLYMERIC SANDS



### POLYSWEEP (50 LB. BAG) COLORS: TAN, GRAY

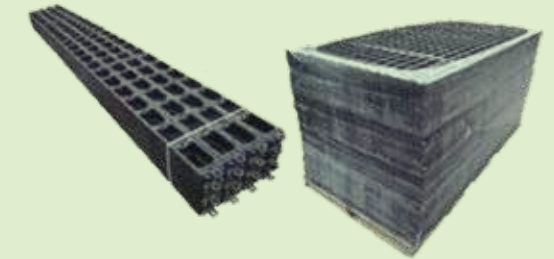
## ACCESSORIES



### SB-10 PAVER BOND ADHESIVE (10 OZ., 12/BOX; 28 OZ., 12/BOX)



### SNAP EDGE (8 FT./PC., 24 PC./BUNDLE, 28 BUN./PALLET)







Pulling all the pieces together for your hardscape project can be intimidating. Wondering where to start? In this section, we provide additional information that will get you closer to your dream design: colors, measurements, patterns and more.

# RESOURCES



## PAVER COLORS

Selecting a paver color is one of the most important and exciting aspects of your design, and Eagle Bay has worked hard to create a color collection that gives you plenty of choices.

### PERMAVISION™ COLORS

The colors below are made with a vibrant layer that ensures lasting color, minimizes stone particles and provides a smoother stone surface. Colors include: Bull Run, Jefferson & Richmond



**FOR THE MOST ACCURATE COLOR REPRESENTATION, VISIT YOUR LOCAL EAGLE BAY DEALER TO REQUEST A SAMPLE.**

Eagle Bay has attempted to represent our colors as accurately as possible; however, variances will naturally occur as a result of the printing and manufacturing processes. In all situations, we recommend viewing the actual product before choosing a color and ordering.

### COREVISION™ COLORS

The colors below are made with a “through and through” color process that provides natural and consistent tones throughout the stone. Colors include: Blue Ridge, Chesapeake, Crimson, James River, Mocha, Potomac, Sahara & Slate





## WALL COLORS

Eagle Bay wall colors are designed to blend in nicely with your surrounding landscape and complement the paver collections featured in this catalog.



**FOR THE MOST ACCURATE COLOR REPRESENTATION, VISIT YOUR LOCAL EAGLE BAY DEALER TO REQUEST A SAMPLE.**

Eagle Bay has attempted to represent our colors as accurately as possible; however, variances will naturally occur as a result of the printing and manufacturing processes. In all situations, we recommend viewing the actual product before choosing a color and ordering.





## UNDERSTANDING THE DIFFERENCES AMONG PAVER FINISH TYPES AND EDGE TYPES

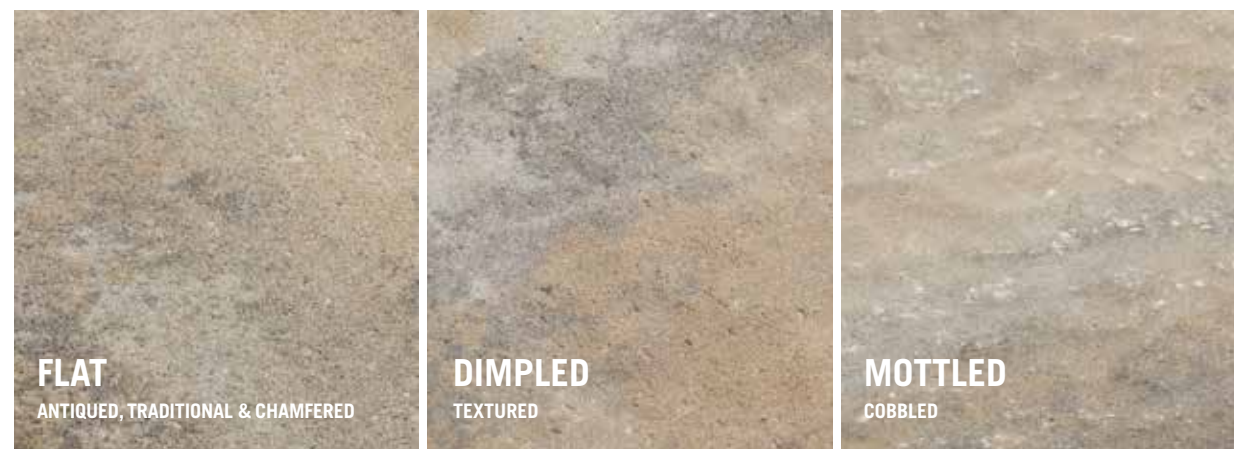
Although cost, durability and maintenance are all important factors in choosing a material for your project, we think you'll agree that the design choices are the most exciting thing about Eagle Bay concrete pavers. Within our paver collections, we offer several finishes to help you get the exact look you desire.

### FINISH STRONG

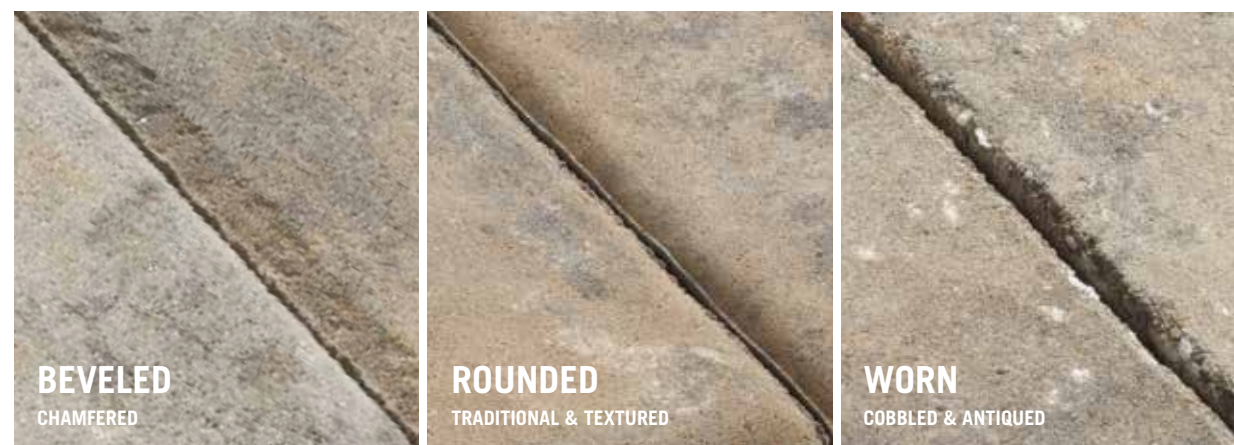
You'll want to start by choosing the overall look you want for your hardscape project. Our pavers are manufactured to resemble many other materials such as brick, cobblestone, natural stone, flagstone, slate and concrete (with added sustainability, maintenance and cost benefits). We believe details matter, so we have developed

manufacturing processes that give our pavers a number of different textures to re-create natural weathering. Currently, we offer five distinct paver finishes: Antiqued, Chamfered, Traditional, Cobbled and Textured. Each finish features its own combination of surface and edge styles designed to create a specific look and feel.

### SURFACE FINISHES



### EDGE FINISHES









# WALL SPECIFICATIONS

*Colors Available*

Samples can be requested at your local distributor.

All sizes are nominal.

*Freestanding Walls*

*Retaining Walls*

FACE	SIZE		SQ. FT. PER PIECE	QUANTITY PER PALLET	SQ. FT. PER PALLET	WEIGHT PER PIECE	WEIGHT PER PALLET*		BLUE RIDGE	BULL RUN	CHESAPEAKE	JAMES RIVER	JEFFERSON	POTOMAC	RICHMOND				
BRISA® FREESTANDING	16" x 5" x 6" (tall)	same size diff. faces	0.67	30	60**	28	2,580												
	16" x 5" x 6" (tall)		0.67	30		20.1		28											
	10" x 5" x 6" (tall)		0.41	30		12.3		19											
	6" x 5" x 6" (tall)		0.25	30		7.5		11											
DUBLIN™	12" x 8" x 4" (tall)		0.33	120	40	29	3,480												
HIGHLAND STONE® FREESTANDING	18" x 9" x 6" (tall)		0.71	20	27	72	2,808												
	12" x 9" x 6" (tall)	0.46	20	9		47													
	6" x 9" x 6" (tall)	0.25	20	4		21													
STEEPLECREST	18" x 9" x 6" (tall)				36.45		3,208												
	12" x 9" x 6" (tall)																		
	6" x 9" x 6" (tall)																		
ASPEN STONE®	12" x 7" x 4" (tall)		0.33	100	33	22	2,211												
BRISA® RETAINING	16" x 8" x 6" (tall)	same size diff. faces	0.67	15	30	52	2,340												
	16" x 8" x 6" (tall)		0.67	15		10.05		52											
	10" x 8" x 6" (tall)		0.42	15		6.3		31											
	6" x 8" x 6" (tall)		0.25	15		3.75		20											
DIAMOND® 10DS	17.25" x 10" x 6" (tall)		0.72	60	43.2	52.6	3,154												
DIAMOND PRO STONE CUT®	18" x 12" x 8" (tall)		1.00	45	45	78	3,510												
DIAMOND PRO® CORNER UNIT	18" x 9" x 8" (tall)		1.00	20	20	103	2,060												
HIGHLAND STONE® RETAINING	18" x 12" x 6" (tall)		0.75	16	24	80	2,472												
	12" x 12" x 6" (tall)	0.50	16	8		60													
	6" x 12" x 6" (tall)	0.25	16	4		30													

\*Add 60lbs per cube for pallet \*\*This product is installed in a back to back manner therefore one pallet has 60 sq face feet but 30 sq installed feet. Actual stone colors should be viewed by the homeowner before purchasing. ● Denotes Stock ● Denotes colors for Dublin™ and SteepleCrest Walls only.



ASPEN STONE® RETAINING



16" FACE 1 LARGE



16" FACE 2 LARGE



10" MEDIUM



6" SMALL

BRISA® RETAINING WALL SYSTEM (chiseled look)



16" FACE 1 LARGE



16" FACE 2 LARGE



10" MEDIUM



6" SMALL

BRISA® FREESTANDING WALL SYSTEM (chiseled look)



6" SMALL



12" MEDIUM



18" LARGE

STEEPLECREST FREESTANDING (tumbled on all sides)



DIAMOND® 10DS RETAINING



DIAMOND PRO STONE CUT® RETAINING



DIAMOND PRO® CORNER UNIT works with Diamond Pro®



DUBLIN™ FREESTANDING (tumbled on all sides)



6" LARGE



6" MEDIUM



6" SMALL

HIGHLAND STONE® FREESTANDING WALL SYSTEM (rough-hewn on two sides)



6" LARGE



6" MEDIUM



6" SMALL

HIGHLAND STONE® RETAINING WALL SYSTEM (rough-hewn on one side)



# WATER AND FIRE FEATURES SPECIFICATIONS

*Colors Available*

Samples can be requested at your local distributor.

All sizes are nominal.

FACE	SIZE	QUANTITY PER PALLET	PALLETS	WEIGHT PER PIECE	WEIGHT PER PALLET*	Colors Available				
						CHESAPEAKE	JAMES RIVER	JEFFERSON	BROWN	GRAY
ASPEN STONE® FIRE PIT KIT	42" (outer diameter) x 28" (inner diameter) x 20" (tall)	1		22	1,392	●	●			
ASPEN STONE® FIRE PIT CAP	47" (outer diameter) x 10" (width) x 2.125" (tall)	3		45	135				●	●
DUBLIN™ ROUND FIRE PIT KIT	61" (outer diameter) x 45" (inner diameter) x 20" (tall)	1		27	2,170	●	●			
HIGHLAND STONE® FIRE PIT KIT	63" (outer diameter) x 46" (inner diameter) x 23.125" (tall)	1			1,900		●	●		
HIGHLAND STONE® / DUBLIN™ FIRE PIT RING CAP	66" (outer diameter) x 12" (width) x 2.125" (tall)	4		50	200				●	●
DUBLIN™ WATER FEATURE KIT	126" wide x 53" deep x 38" tall		3		7,280	●	●			
DUBLIN™ TRADITIONAL FIREPLACE	60" wide x 52" deep x 104" tall		2		10,920	●	●			
DUBLIN™ WOODBOX	44" wide x 40" deep x 43" tall	1			4,100	●	●			

*Fire Pit Kits and Accessories*

*Water Feature*

*Outdoor Fireplaces*



OUTDOOR FIREPLACE & ARCHED FRONT OUTDOOR FIREPLACE

MODEL	WIDTH	HEIGHT	DEPTH	FIREBOX HEIGHT	SMOKE CHAMBER HEIGHT	OPENING WIDTH	OPENING HEIGHT	FIREBOX DEPTH	WEIGHT
30"	38"	76.5"	28.5"	29.4"	22.75"	30"	34.5"	22.5"	2000
36"	44"	84.75"	28.5"	38"	22.75"	36"	34.5"	22.5"	2200
42"	50"	106.2"	28.5"	39"	32.2"	42"	34.5"	22.5"	2800

\*Add 60lbs per cube for pallet

Actual stone colors should be viewed by the homeowner before purchasing. ● Denotes Stock DS Denotes colors for Dublin™ and SteepleCrest Walls only.



ASPEN STONE® FIRE PIT KIT



DUBLIN™ FIRE PIT KIT  
Cap not included.



HIGHLAND STONE® FIRE PIT KIT



ASPEN STONE® FIRE PIT RING CAP  
Cap sold separately from Aspen Stone® Fire Pit Kit.



HIGHLAND STONE® / DUBLIN™ FIRE PIT RING CAP  
Cap can be sold separately and also is included in Highland Stone® Fire Pit Kit.



DUBLIN™ WATER FEATURE KIT  
Includes everything seen here. (Column units, caps, wall, water spout and basin)



DUBLIN™ TRADITIONAL FIREPLACE KIT



DUBLIN™ WOODBOX







# HOW TO INSTALL A PATIO USING PAVERS

If you want to expand your indoor rooms to the great outdoors, where you can enjoy space to dine, entertain or just relax, consider installing a patio. Anyone can install a patio, but because lifting, hauling, digging and cutting are involved, it is important to wear work gloves, knee pads, a back support belt, safety glasses and ear plugs, as well as to practice proper lifting techniques.

## DESIGNING AND INSTALLING YOUR OWN PATIO CAN BE COMPLETED IN SEVEN STEPS:

### PAVER SELECTION AND PROJECT ESTIMATION

1. Determine the area to be paved and how much material will be needed. Choose paver shape and pattern. Estimate quantity of pavers needed for paved area.

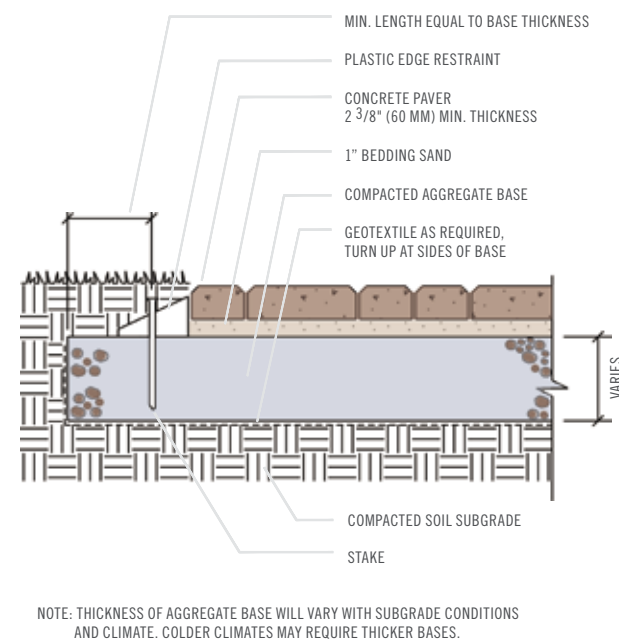
### SITE ANALYSIS AND PREPARATION

2. Have utilities marked and excavate area to be paved. The heavier the surface load, the deeper the base excavation. Be sure you have plans for relocating the soil and sod. Compact exposed base area.
3. Install geotextile and base aggregates. Turn cloth up at sides of base. Place aggregates over cloth to required depth and compact to 95% solid. Set posts and stringlines for final base grades and finished paver elevations.

### LAYOUT AND INSTALLATION

4. Install C-33 concrete bedding sand at a depth of 1"– and screed smooth to set pavers to finished elevation.
5. Place pavers on screeded sand bed. Use stringlines to keep pattern straight. Set hand-tight joints. Cut pavers in areas as needed to complete pattern.
6. Set plastic edging tight against all exposed paver edges and spike firmly every 24" for walkways and 12" for driveways and curves. Edging works best if set on an aggregate base after trimming sand, setting bed flush with outside edge of pavers.

7. Make one pass over entire area with a plate compactor, sweep dry C-33 concrete sand or other selected joint material into all joints, and compact again to complete interlock process. Refill to desired level after early weathering. Sweep up, clean up and enjoy your new paver installation.



NOTE: Eagle Bay pavers with dimpled or textured surfaces—EpicStone, GrandCay, CircleStone, SF Rima™, CottageStone, and Essex™ Stone—have high and low points on the surface, which lend a more natural aesthetic appeal to the pavers. However, pavers with textured surfaces are susceptible to surface scuffing when compacted in place with plate compactors. Therefore, these paver types should always be compacted with plate compactors that incorporate a protective mat or other medium between the plate compactor and the surface of the Eagle Bay pavers. This system will help to ensure that paver surface scuffing is kept to a minimum. These protective mediums include: rubber matting, thin carpet, Mirafi 500X, or cardboard. Manufacturers of plate compactors are able to recommend other products that can be used for this purpose. For further information on interlocking concrete paver details, technical information, and recommended construction practices, visit the ICPI (Interlocking Concrete Pavement Institute) at [www.icpi.org](http://www.icpi.org).

Efflorescence is a whitish, powder-like deposit that can appear on the surface of concrete pavers. When cement hydrates, a significant amount of calcium hydroxide is formed. A reaction occurs between the calcium hydroxide and carbon dioxide in the air to form water-insoluble calcium carbonate, called efflorescence. Efflorescence does not affect the structural performance or durability of concrete pavers. Eagle Bay includes admixtures in its concrete pavers to help minimize efflorescence, but efflorescence is a natural occurrence in all concrete products. Eagle Bay does not warrant concrete pavers that it manufactures against the appearance of efflorescence. Efflorescence may appear immediately or within months of installation. It may remain for months or wear away. Deposits may be removed from the concrete paver surface by using proprietary efflorescence removers. Before purchasing or applying any chemicals to remove deposits, please consult with a chemical company that specializes in efflorescence-removal chemicals.

GUIDELINES FOR USING DEICING CHEMICALS ON UNIT PAVERS: The following guidelines can help limit the exposure of deicing chemicals while maintaining a safe environment:

- Limit the use of deicing chemicals by combining them with a traction aid, such as sand.
- Do not over apply deicing chemicals; follow the recommended dosages.
- Do not use deicing chemicals in place of snow removal; reserve them for melting ice formed by freezing precipitation or freezing snow melt.
- When using magnesium-based deicing chemicals, ensure that the pavement is thoroughly washed in the spring as these deicers will continue to chemically degrade all types of concrete pavement throughout the year.
- Protect vegetation and metal from contact with deicing chemicals, as most can impair vegetation and corrode metals.

In addition, use ICPI-recommended sand jointing materials to minimize water penetration into the pavers. This will also help keep salts from entering and accumulating in the jointing and bedding sand, which can eventually degrade the pavers. The ICPI also recommends adequate pavement slopes (typically a minimum of 2%) to facilitate surface-water drainage and to help remove deicing materials. Although not essential, reduction of water entering jointing sand can be further enhanced with joint-sand stabilization materials and sealers.

# HOW TO INSTALL A RETAINING WALL

## QUICK COURSE ON COURSES

To complete your project, you will need the following hand tools: shovel, tape measure, hammer, chisel, carpenter's level, stakes, string line, garden hose, safety glasses, gloves, pencil and square. You may also need a skid loader, compactor, wheelbarrow and a circular cut-off saw with a masonry blade. Other materials include a 4" diameter flexible polypropylene pipe (drain tile), a supply of sand and gravel (3/4" or smaller aggregate with fines) for the base and gravel (3/4" free-draining aggregate without fines) to use as backfill.



FIGURE A

FIGURE B



FIGURE C

FIGURE D

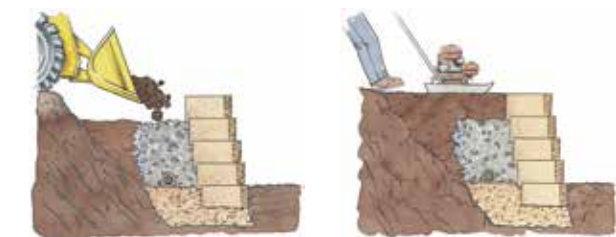


FIGURE E

FIGURE F

NOTE: Efflorescence is a whitish, powder-like deposit that can appear on the surface of concrete pavers. When cement hydrates, a significant amount of calcium hydroxide is formed. A reaction occurs between the calcium hydroxide and carbon dioxide in the air to form water-insoluble calcium carbonate, called efflorescence. Efflorescence does not affect the structural performance or durability of concrete pavers. Eagle Bay includes admixtures in its concrete pavers to help minimize efflorescence, but efflorescence is a natural occurrence in all concrete products. Eagle Bay does not warrant concrete pavers that it manufactures against the appearance of efflorescence. Efflorescence may appear immediately or within months of installation. It may remain for months or wear away. Deposits may be removed from the concrete paver surface by using proprietary efflorescence removers. Before purchasing or applying any chemicals to remove deposits, please consult with a chemical company that specializes in efflorescence-removal chemicals.

## DIRECTIONS:

1. Using a shovel or a skid loader, dig a trench about 24" wide and deep enough to fit the required amount of buried block and compacted base. For walls up to 4' high, bury one layer of units. For walls taller than 4', consult a qualified engineer for design information. Total wall height includes the height of any buried layers.
2. Firmly compact the soil in the bottom of the trench. Lay 6" of compactible base (sand and gravel) in the bottom of the trench and compact (Fig. A).
3. Place the first layer of Anchor™ units without lips on the prepared base (lips must be manually knocked off units before placement) (Fig. B). Position the units side by side in full contact with the base. Level in both directions using your carpenter's level to level front to back and side to side.
4. Continue assembling additional layers by placing units in a staggered relationship to the layer beneath (running bond), pulling each unit forward until secure (Fig. C). NOTE: Use gravel (free-draining aggregate) to backfill each additional course as it is installed.
5. Place drain tile behind the wall at grade to allow water to drain from the backfill (Fig. D). Outlet the drain tile through the wall at every low point, or every 50' of wall length, and around the ends of the wall. Backfill with free-draining gravel 12" behind the wall. Fill in the voids. Organic soil or clay-type soil is not recommended for backfill material.
6. Fill any remaining areas behind the wall with soil (Fig. E). Compact every 8"—Repeat steps 4, 5, and 6 until the wall reaches the desired height. For walls taller than 4', consult a qualified engineer for information concerning proper design, backfill and geosynthetic reinforcement.
7. Firmly compact native soil behind the wall (Fig. F). Do not compact directly on top of the units.
8. You may need partial blocks. To split a block, use a hammer and chisel to score the block on all sides. Pound the chisel on the score line until the block splits. If the block does not split easily, you may need to use a circular cut-off saw with a masonry blade. Read and understand the operating manual before using a saw. Always wear eye protection when splitting blocks.

Refer to the Estimating and Installation Manual for instructions on installing freestanding walls and special applications. Copies are available at authorized Eagle Bay Dealers.

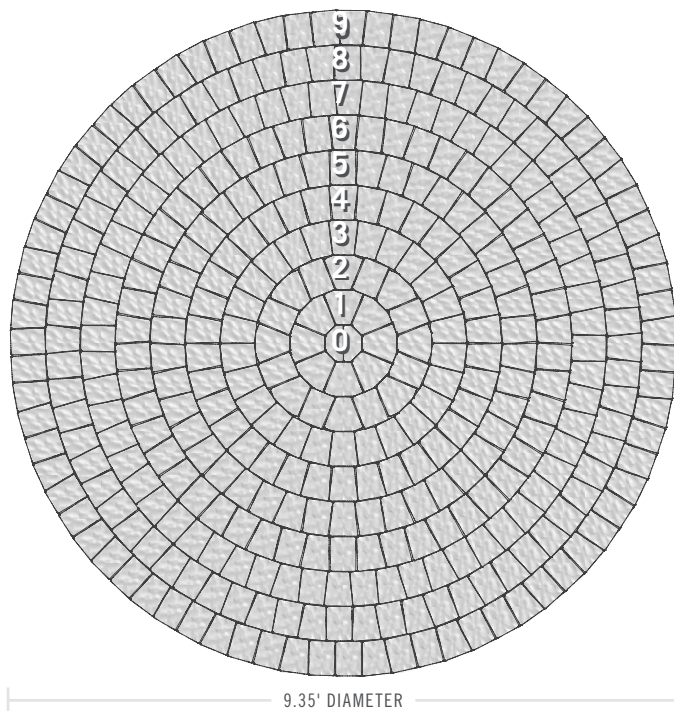
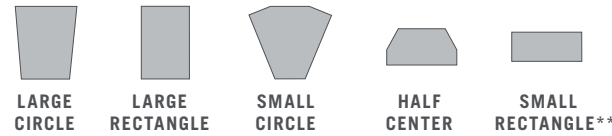


# HOW TO INSTALL CIRCLESTONE

CircleStone is a great solution to add a focal point to a patio or driveway. Because there is lifting, hauling, digging and cutting involved, it is important to wear work gloves, knee pads, a back support belt, safety glasses and ear plugs, as well as to practice proper lifting techniques.

## CIRCLESTONE KIT CONTAINS JUST FIVE DIFFERENT SHAPES FOR EASY INSTALLATION

1. Each Circle Kit makes one 9.35' diameter circle
2. Kit cannot be divided to make multiple smaller circles
3. Due to the production process, there will be extra stones left
4. Pieces included in the kit are as follows:



- CIRCLE 0:**  
2 half Center Stones
- CIRCLE 1:**  
8 small Circle Stones
- CIRCLE 2:**  
8 small Circle Stones  
8 large Rectangle Stones
- CIRCLE 3:**  
26 large Circle Stones
- CIRCLE 4:**  
34 large Circle Stones
- CIRCLE 5:**  
21 large Circle Stones  
21 large Rectangle Stones
- CIRCLE 6:**  
25 large Circle Stones  
25 large Rectangle Stones
- CIRCLE 7:**  
30 large Circle Stones  
30 large Rectangle Stones
- CIRCLE 8:**  
34 large Circle Stones  
34 large Rectangle Stones
- CIRCLE 9:**  
25 large Circle Stones  
50 large Rectangle Stones

\*Gaps may appear. Distribute evenly over entire radius before filling with sand.  
\*\*Small rectangle included. Can be used on outer ring.

5. To make a larger circle, expand by using CottageStone 6" x 6" pavers

The following chart is a more detailed look at what is needed to increase the scale of your design when using the CottageStone 6" x 6" pieces.

RADIUS IN FEET	DIAMETER IN FEET	CIRCUMFERENCE IN FEET	6 X 6 PIECES	PIECE PER EXTENSION
5.175	10.35	32.5155	66	66
5.675	11.35	35.6571	138	72
6.175	12.35	38.7987	216	78
6.675	13.35	41.9403	300	84
7.175	14.35	45.0816	390 ea. (420/cube)	90
7.675	15.35	48.2234	488	98
8.175	16.35	51.365	592	104
8.675	17.35	54.5066	702	110
9.175	18.35	57.6482	818 ea. (840/2 cubes)	116

Some 6" x 6" pieces may need to be cut to make a tighter fit.

# HOW TO INSTALL A PATIO USING ESSEXSTONE

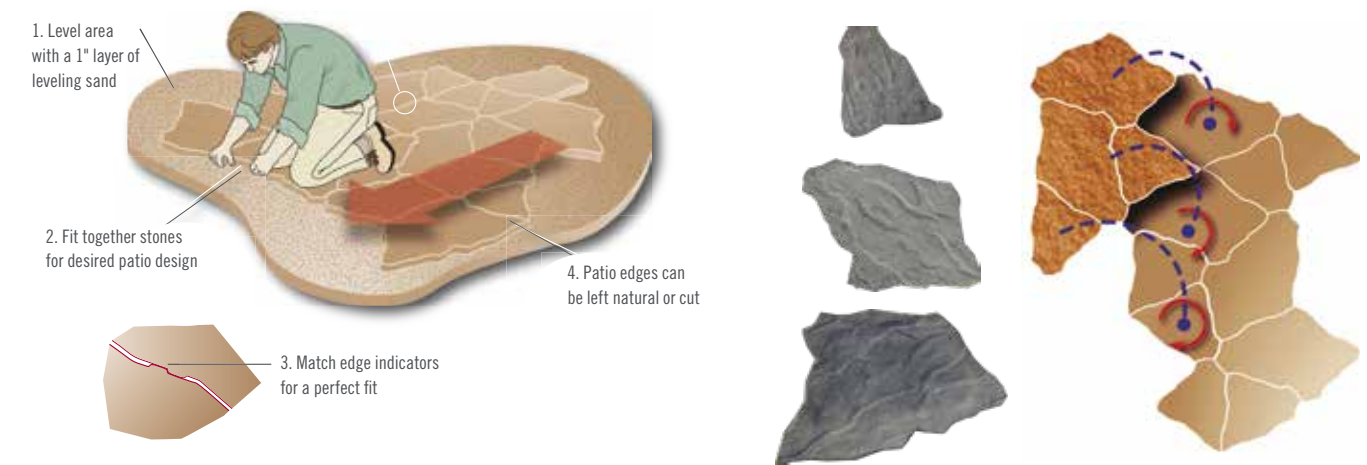
EssexStone is the best choice when you want a natural look. EssexStone products are manufactured for pedestrian applications only. Many of the installation procedures are similar to those of segmental paver systems.

## DIRECTIONS:

1. Lay out desired shape and size of the project and excavate to a depth of 7". Be sure to include an overcut of 4" on all sides of the walkway or patio. This will give the edge restraint support to ensure a secure installation.
2. Fill in excavated area with 4" (minimum) of densely graded base material; for example, #21a or crush and run are best. Wet and tamp base material in 2" lifts and compact thoroughly using a hand or vibratory plate compactor.
3. Next, level approximately 1" of bedding sand (washed concrete sand is preferred) over the compacted base using screed guide rails and a straight screed board. It is recommended to leave the sand un-compacted, and it should remain moist during installation.
4. Now it is time to lay the EssexStone. EssexStone includes three unique sizes that have a natural stone appearance. All pieces fit together alone or in any combination to create the look of cut stone. Place the stones down flat on the bedding sand and tap with a rubber mallet to secure. EssexStone can be laid tightly together or with a gap between the stone, giving it a natural-stone look.
5. After all stones are in place, cut or score and break stones to fit the desired shape. EssexStone can also be left uncut, giving the appearance of a rough-cut stone.
6. Install an edge restraint on all unsecured sides of the project. This process is essential in keeping the product tightly together and maintaining consistent joint widths.
7. Next, sweep in joint stabilizing sand over the EssexStone. Tap on the center of each stone to assist the sand moving into place. Do not run a vibratory plate compactor over the surface of the EssexStone. Continue sweeping until all voids are filled. Then remove all excess sand.
8. Finally, lightly blow off the surface of your project with a leaf blower and rinse with low pressure water from a garden hose. Be sure to follow the particular instructions when using joint stabilizers or concrete sealer products. These products can help to enhance the beauty and longevity of your EssexStone project. Enjoy your new space!

## AVAILABLE SHAPES

Offered in three sizes that fit alone or in any combination.



**Tip!** EssexStone pieces can be rough cut with a chisel. For a finer cut, a circular saw and masonry blade can be used. To chisel, mark the cut line on the top and bottom of the stone. Score each side to about 1/2" deep. Place the stone on a flat surface with the scrap piece hanging over a straight edge. Tap the scrap piece gently with a hammer to remove it.

US Patents #7,674,067, #6,881,463, #7,393,155, #D536058, #D537501, and other US and international patents pending. Manufactured under license from Riccobene Designs LLC, XeriStone® and Essex™ are trademarks of Riccobene Designs LLC. ©2010 Riccobene Masonry Co., Inc. All rights reserved.



# HOW TO INSTALL A DUBLIN™ FIRE PIT KIT

Our easy to install Dublin™ fire pit kit is a simple way to add warmth and a cozy atmosphere to your patio or backyard.

Just about anyone can install the Dublin™ Fire Pit Kit, but because there is lifting, hauling, digging and cutting involved, it is important to wear work gloves, knee pads, a back support belt, safety glasses and ear plugs, as well as to practice proper lifting techniques.

## SURFACE PREPARATION

Dig an area that extends 4 inches wider than the fire pit, and 2 inches below the surface. Add gravel and compact the surface until it is level and flush with the ground. If you are setting the fire pit on pavers, place directly onto the surface and add 2-3 inches of sand to allow for proper drainage.

## ROUND FIRE PIT KIT INSTALLATION

Place 16 blocks in a circle and repeat for all 5 layers, making sure each layer is staggered so the joints don't line up.

## SQUARE FIRE PIT KIT INSTALLATION

### STEP 1: LAY TIER 1

Using the diagram below, lay out 16 blocks in a rectangular design so that the inside diameter is 56" x 56". Make sure that this is level and brush the top of the block. For extra stability, apply a small bead of concrete adhesive to this tier and to every subsequent tier hereafter.

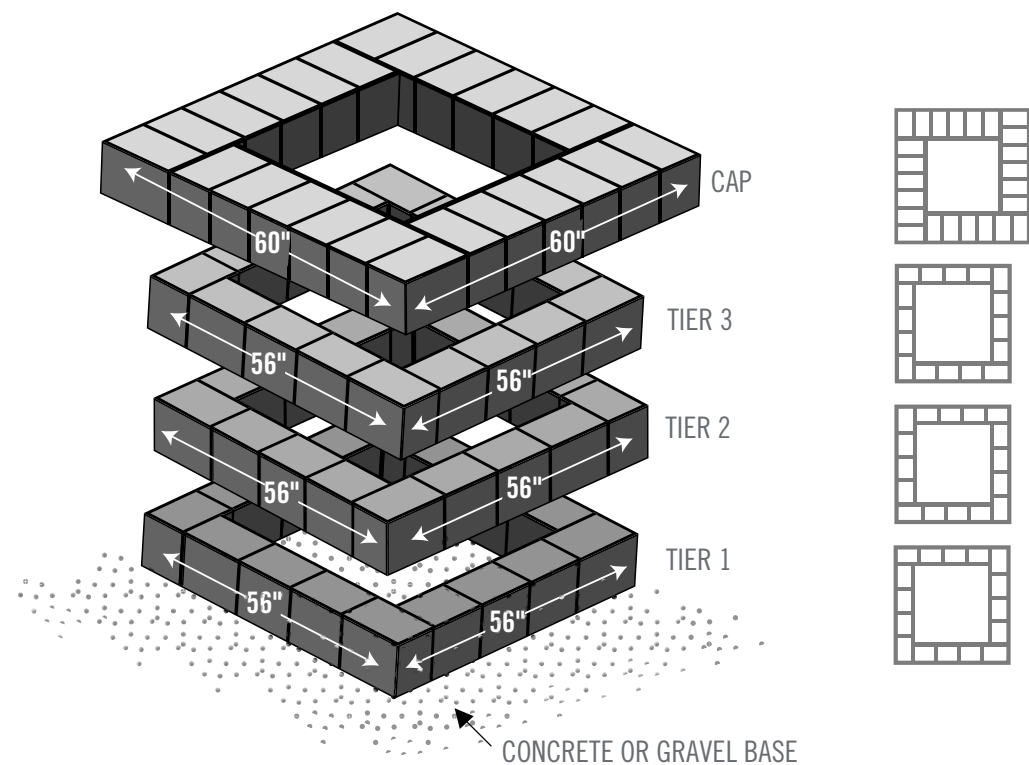
### STEP 2: LAY TIERS 2 & 3

Reverse the Tier 1 pattern and lay Tier 2 using 16 blocks (add adhesive if desired). Repeat this step for Tier 3 (add adhesive if desired). The tier reversal is done to offset the joints, thus giving a better look to your fire pit.

### STEP 3: CAPPING

Place 24 blocks perpendicular to the other tiers. This creates the cap for the fire pit. Start on one corner and place 6 blocks. Turn the block 90 degrees and place 6 more. Continue for the remaining two sides. Remove each cap one by one, apply adhesive to the top of Tier 3, and reset the cap. Continue doing so until you have glued all of the cap block in place.

*NOTE: Even if the previous tiers were not glued, Eagle Bay highly recommends gluing the caps to keep them in place.*

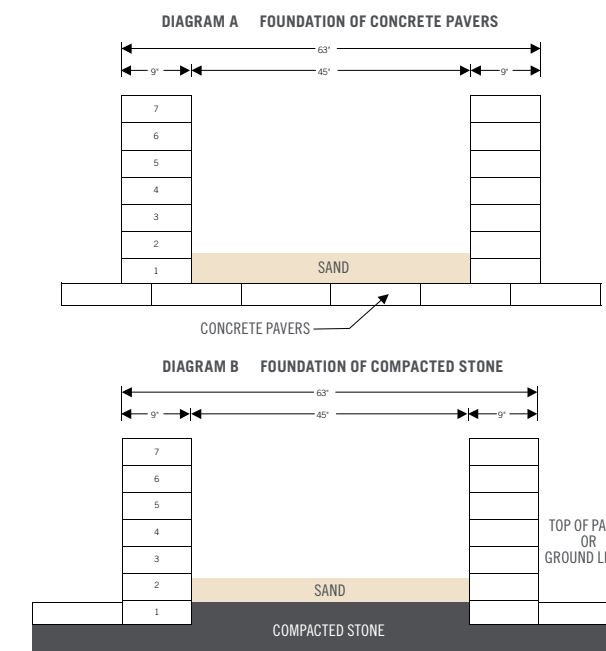


# HOW TO INSTALL A HIGHLAND STONE® FIRE PIT KIT

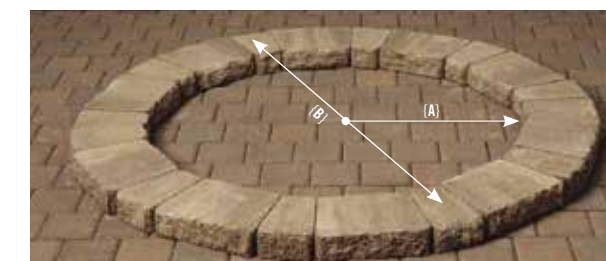
## 1. FOUNDATION

**RECOMMENDED BY EAGLE BAY — COMPACTED GRAVEL BASE:** Place and uniformly compact the gravel base (crushed stone no larger than 3/4"). Dense-graded aggregate base should be compacted using a vibratory plate compactor or hand tamper. A 4" thick gravel base is recommended and should extend beyond the Highland Stone® Fire Pit a minimum of 3" on each side. The top of the leveling pad should be at least 3" below grade.

**CONCRETE BASE OR CONCRETE PAVERS:** Place Highland Stone® Fire Pit directly on a concrete base or concrete pavers. (Eagle Bay recommends a compacted gravel base). Make sure to fill the bottom of the fire pit with a layer of sand (3" minimum) to ensure proper drainage.



**INSTALLING FIRST LAYER OF BLOCK: (A)** Use a center stake and lay out the Highland Stone® in roughly a 22.5" radius from center stake to the back of the block. A circle with roughly a 45" inside diameter will require 10 medium and 12 small units. **(B)** It is important to ensure that each small unit has a corresponding small unit directly across from it (180 degrees) in order to attain the proper radius. Slight adjustment to the circle of blocks may be required for proper alignment.



## 2. BUILDING ADDITIONAL LAYERS OF BLOCK

Make sure the first layer of block is perfectly leveled before building additional layers. Using concrete-safe adhesive, glue the second row of blocks to the first row. It is important to stagger the joints as much as possible on every course. Make sure not to line up any two small units on top of the small units below. There are enough units to build 7 layers of block, which would make the fire pit roughly 21" tall plus coping.



\*\*For packaging, two extra of each unit are provided in the kit.

## 3. INSTALLATION OF WEATHERED CAP & OPTIONAL METAL FIRE RING

Once the fire pit is at the desired height, use a concrete adhesive to secure the four radius cap units. Add crushed stone or lava rock to raise the fire bed up to your preferred height. If you choose the optional metal fire ring, please insert before capping the fire pit.



### Safety Tips:

- The fire pit is for outdoor use only.
- Make sure to assemble the fire pit away from surrounding structures and make sure nothing that is a potential fire or injury hazard is directly above the fire pit.
- Before beginning installation, please contact your municipality to obtain information for fire pit installation regulations. It is very important to check local codes.

View more installation details, along with time-lapse video, on our website: [eaglebaypavers.com](http://eaglebaypavers.com).



## PATTERNS

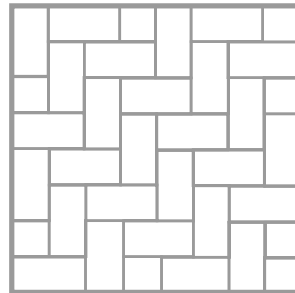
Patterns are intended as guides for preliminary pattern design only. It is the designer's or contractor's responsibility to verify and calculate the unit sizes and package quantities necessary to successfully execute the installation.

VISIT [EAGLEBAYPAVERS.COM](http://EAGLEBAYPAVERS.COM) FOR MORE INFORMATION AND INSTALLATION INSTRUCTIONS.

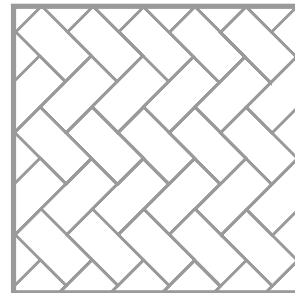


Highland Stone® Fire Pit Kit, Jefferson Color with Highland Stone® Fire Pit Ring Cap, Gray Color; Highland Stone® Freestanding Wall, Jefferson Color; Highland Stone® XL™ Cap, Jefferson Color, 45° Herringbone Pattern

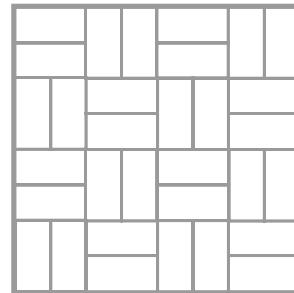
### BRIKSTONE



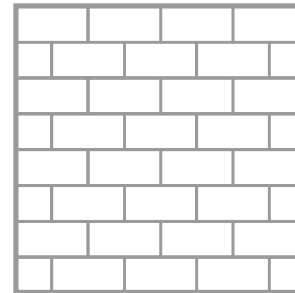
90° HERRINGBONE



45° HERRINGBONE

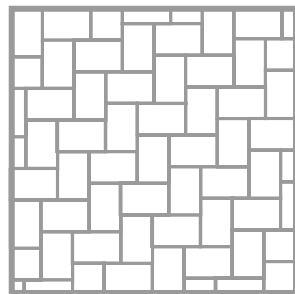


BASKETWEAVE

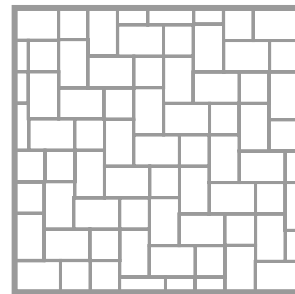


RUNNING BOND

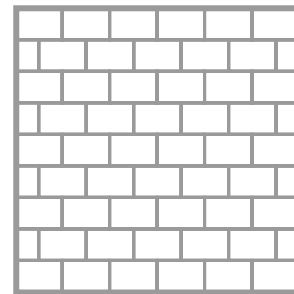
### COTTAGESTONE



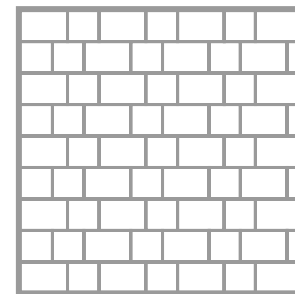
90° HERRINGBONE  
(6" X 9" ONLY)



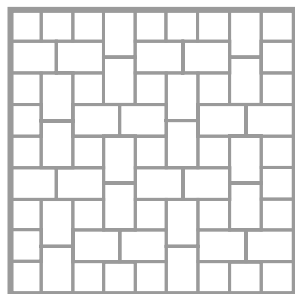
90° MOD. HERRINGBONE  
(40% 6" X 6" + 60% 6" X 9")



RUNNING BOND  
(6" X 9" ONLY)



MOD. RUNNING BOND  
(40% 6" X 6" + 60% 6" X 9")



I-PATTERN  
(25% 6" X 6" + 75% 6" X 9")

### KINGSLAND, EPICSTONE, GRANDCAY & CHATHAM

There are no set patterns for these paver families. Some Eagle Bay customers have created patios by randomly picking and setting the stones in no particular order as they come off the cube. This can achieve a nice, natural look. However, even piece distribution is not possible when randomly selecting pavers, since selection is not based on a set pattern.

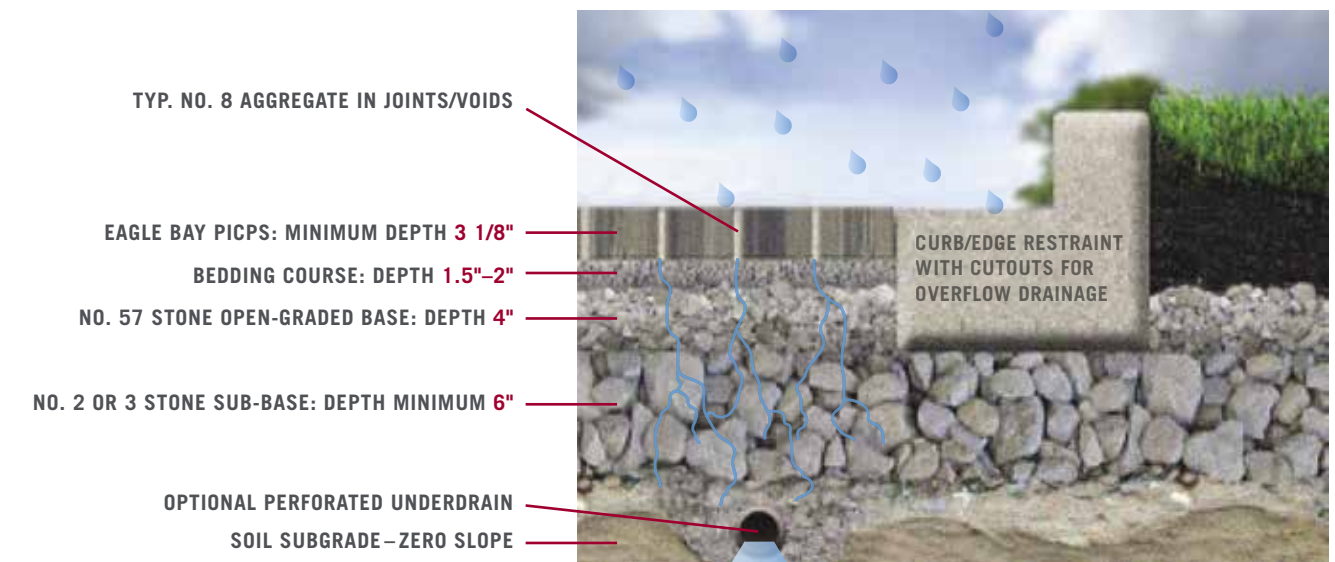
## PERMEABLE PAVER BENEFITS & HOW THEY WORK

### BUILDING A GREEN INFRASTRUCTURE: THE BENEFITS OF USING EAGLE BAY PERMEABLE PAVERS

1. Eagle Bay® PICP Systems accommodate a wide variety of stormwater management objectives due to flexibility of pavement design, storage quantity capacities and water quality treatment.
2. Runoff reduction of up to 100%, depending on project design parameters.
3. Provides both channel protection and flood mitigation.
4. Maximizes groundwater recharge with improved water quality.
5. Allows for retention and storage of stormwater for possible reuse for irrigation or other non-potable applications.
6. Reduces non-point-source pollutants in stormwater, thereby mitigating impact on surrounding surface waters, and may lessen or eliminate downstream flooding and stream bank erosion.
7. Minimizes impact and stress on existing stormwater or combined stormwater and sewer systems through reduced peak discharges.
8. The multi-purpose Permeable Pavement enhances land-use planning and leads to more efficient use of available land for greater economic value, especially in high-density urban areas. Utilizing the storage capacity of the PICP System below the pavement-wearing surface, as opposed to above ground storage ponds or the deep excavation required by below-grade confined space systems, accomplishes this goal.
9. May decrease project cost by reducing or eliminating drainage and retention/detention systems.
10. May reduce cost of compliance with stormwater regulatory requirements and lower municipal or state utility/stormwater fees.
11. Solar Reflectivity Index compliance will reduce heat island effect and thermal loading of surrounding surface and/or outflow waters when Eagle Bay's SRI-compliant colors are specified.
12. Accommodates pavement design to provide both mechanical stability and structural integrity for a variety of traffic loads, including secondary roadways—light and heavy duty traffic requirements.



### CROSS SECTION DETAIL OF HOW A PERMEABLE PAVER WORKS







# WARRANTY

CircleStone Textured, James River Color, Accent Ring, CottageStone Chamfered, Jefferson Color, Patio: CottageStone Textured, James River Color



# THE EAGLE BAY LIFETIME TRANSFERABLE WARRANTY

*We stand behind our products with a lifetime product warranty.*

Eagle Bay is proud to certify that our paving stones and retaining walls meet the latest industry standards in the United States. All Eagle Bay hardscape products comply with and surpass all applicable standards set by the ASTM C936 (American Society for Testing and Materials) and NCMA (National Concrete Masonry Association).

Eagle Bay offers a transferable lifetime warranty on the structural integrity of all paving stones and retaining wall units it manufactures. It covers any

disintegration and/or decomposition of the above-mentioned products resulting from natural causes and the abnormal deterioration of the surface due to the use of sodium chloride (NaCl), such as deicing salt. If products prove defective, we will replace those units. Eagle Bay's responsibility is limited to its manufactured products only and not to costs related to the installation of those products. We will honor this transferable warranty with a proof of purchase (i.e., invoice or delivery slip).

**PRINTED COLOR SWATCHES** The natural materials that we use in our paving stones and retaining wall products deliver a range of colors that closely match color samples in catalogs, spec books, color swatch books, and online photos. However, Eagle Bay cannot guarantee specific color matching. Our pavers and walls can vary slightly in color batch depending on environmental conditions. Therefore, colors shown are approximate representations of standard colors and shouldn't be expected to be an exact match. Final color selection should be made at your local dealer from stock product. Eagle Bay always recommends immediately verifying the product and color upon receipt. If there are any discrepancies, contact your local dealer before continuing your project. Installation of the product constitutes its acceptance.

**EFFLORESCENCE** Efflorescence is a whitish, powder-like deposit that can appear on the surface of concrete pavers. When cement hydrates, a significant amount of calcium hydroxide is formed. A reaction occurs between the calcium hydroxide and carbon dioxide in the air to form water-insoluble calcium carbonate, called efflorescence. Efflorescence does not affect the structural performance or durability of concrete pavers. Eagle Bay includes admixtures in its concrete pavers to help minimize efflorescence, but efflorescence is a natural occurrence in all concrete products. Eagle Bay does not warrant concrete pavers that it manufactures against the appearance of efflorescence. Efflorescence may appear immediately or within months of installation. It may remain for months or wear away. Deposits may be removed from the concrete paver surface by using proprietary efflorescence removers. Before purchasing or applying any chemicals to remove deposits, please consult with a chemical company that specializes in efflorescence-removal chemicals.

**COMPACTOR AND SNOW REMOVAL** Eagle Bay pavers with dimpled or textured surfaces—EpicStone, GrandCay, CircleStone, SF Rima™, CottageStone, and EssexStone—have high and low points on the surface that lend a more natural aesthetic appeal to the pavers. However, pavers with textured surfaces

are susceptible to surface scuffing when being compacted in place with plate compactors. Therefore, these paver types should always be compacted with plate compactors that incorporate a protective mat or other medium between the plate compactor and the surface of the Eagle Bay pavers. This system will help to ensure that paver surface scuffing is kept to a minimum. These protective mediums include: rubber matting, thin carpet, Mirafi 500X, or cardboard. Manufacturers of plate compactors are able to recommend other products that can be used for this purpose. For further information on interlocking concrete paver details, technical information, and recommended construction practices, visit the ICPI (Interlocking Concrete Pavement Institute) at [www.icpi.org](http://www.icpi.org).

Also, snow removal equipment should have the proper spacing, bumpers, and rubber blade guards to protect the surface of the pavers. Eagle Bay will not be held responsible for damage to pavers caused by the misuse of compaction or snow removal equipment, leaving scuff marks, or burns on pavers.

**NOTE:** This warranty does not apply to any breakage, chipping, or other deterioration caused by improper design or installation that does not comply with applicable codes, the ICPI (Interlocking Concrete Pavement Institute), NCMA (National Concrete Masonry Association), and recognized work procedures. Please visit [www.icpi.org](http://www.icpi.org) or [www.ncma.org](http://www.ncma.org) for more information on installation specifications. This warranty does not apply to any damage resulting from a natural disaster or from a deliberate and/or negligible act on the part of the purchaser, owner of the building, installer, or any third party.



Visit [eaglebaypavers.com](http://eaglebaypavers.com) for full warranty information.

*Hardscapes for Easy Living™*

**E EAGLE BAY®**

Our goal is to make this process as easy as possible. Once you have an idea or vision in place, visit [eaglebaypavers.com](http://eaglebaypavers.com) to look up a local dealer or to request a project consultation from an Eagle Bay representative. By contacting your local dealer, you'll be able to view product samples, compare product costs, and learn about qualified designers, contractors, and installers in your area.

TOLL FREE 800.321.9141

EAGLE BAY HARDSCAPE PRODUCTS, 1231 WILLIS ROAD, RICHMOND, VIRGINIA 23237

Browse our website to see additional information and photo galleries of our products at:

[WWW.EAGLEBAYPAVERS.COM](http://WWW.EAGLEBAYPAVERS.COM)



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